



Piston Kits Kits include: Piston,Rings, Clips and Pins EFI Units	Sizes (mm)	Piston Ring Sets	Piston Pins Circlips	Connecting Rod Parts	Crankshaft Parts	Camshafts Camchains Valve Shims	Valves Gaskets	Cylinder Sleeves



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DIRT	PWC HYDROSPACE									
APRILIA BETA / BMW CAGIVA GAS GAS HONDA HUSABERG HUSQVARNA KAWASAKI	HydroSpace S4 2005-2009 4-Stroke Std. Compression 9.0:1 Forged Piston	Piston Kit 01.7705.A 01.7705.B 01.7705.C	Size 84.94 84.95 84.96	Ring Set 02.7705 02.7705 02.7705						
STREET	PWC KAWASAKI									
APRILIA CAGIVA HONDA KAWASAKI KYMCO MZ PIAGGIO VESPA SUZUKI YAMAHA	JS 300 1986-1988 JS 300 SX 1987-1991 2-Stroke	Piston Kit - -	Size 76.25 76.75 77.25 77.75 78.00	Ring Set 02.4505.025 02.4505.075 02.4505.125 02.4505.175 02.4505.200	Clips 05.1812 (*86-91)	Con. Rod Kit 03.4309 (*86-91)	Bearing 23.6305C3 (*86-91) 2x			Sleeve 15.4502 (*86-91)
APRILIA CAGIVA HONDA KAWASAKI KYMCO MZ PIAGGIO VESPA SUZUKI YAMAHA	JS 440 1976-1992 2-Stroke	Piston Kit 01.4503.025 01.4503.075 01.4503.125 01.4503.150 01.4503.175 01.4503.200	Size 68.25 68.75 69.25 69.50 69.75 70.00	Ring Set 02.4503.025 02.4503.075 02.4503.125 -	Pin 04.1659 (*76-92)	Con. Rod Kit 03.4504 (*76-92)	Bearing 23.6206NR Mag Side 23.6305NR Inner #1&2 23.6206NR PTO Side			Sleeve 15.4503 (*82-90)
APRILIA CAGIVA HONDA KAWASAKI KYMCO MZ PIAGGIO VESPA SUZUKI YAMAHA	JS 550 1982-1988 JS 550 SX 1989-1995 2-Stroke	Piston Kit - -	Size 75.25 75.50 75.75 76.25 76.75 77.00	Ring Set 02.4504.025 02.4504.050 02.4504.075 02.4504.125 02.4504.175 02.4504.200	Pin 04.1659 (*82-95)	Con. Rod Kit 03.4504 (*82-95)	Bearing 23.6206NR Mag Side 23.6305NR Inner #1&2 23.6206NR PTO Side	Gasket Top-End 35.4504 (*82-85) 76.00 mm 15.4504-1 (*91-95)		Sleeve 15.4504 (*82-85) 15.4504-1 (*91-95)
APRILIA CAGIVA HONDA KAWASAKI KYMCO MZ PIAGGIO VESPA SUZUKI YAMAHA	JS 650 SX 1987-1993 X-2 1986-1995 TS 1989-1996 SC 1991-1995 2-Stroke	Piston Kit - -	Size 76.25 76.75 77.25 77.75 78.00	Ring Set 02.4505.025 02.4505.075 02.4505.125 02.4505.175 02.4505.200	Clips 05.1812 (*86-96)	S/E Bearing 21.4305 (*86-96)	Bearing 23.6306C3 Mag Side 23.6306C3 Inner #1 23.6306NR Inner #2 23.6306C3 PTO Side	Gasket Top-End 35.4505 (*86-96)		Sleeve 15.4505 (*86-96)
MARINE	PWC									
YAMAHA	JS 750 SS 1995-1996 Supersport 1993-1995 750 SX 1992-1995 ST 1994-1995 XiR 1994 2-Stroke	Piston Kit 01.4510.000 -	Size 80.00 80.25 80.50 80.75 81.00 81.25 81.50	Ring Set 02.4510.000 02.4510.025 02.4510.050 02.4510.075 02.4510.100 02.4510.125 02.4510.150	Pin 04.2064.5 (*92-96)	Con. Rod Kit 03.4510 (*92-96)	Bearing 23.6306C3 Mag Side 23.6306C3 Inner #1 23.6306NR Inner #2 23.6306C3 PTO Side	Gasket Top-End 35.4510 (*92-00)		Sleeve 15.4510 (*92-96)
MOPED & SCOOTER	PWC									
YAMAHA	Ultra 150 1999-2005 STX-R 1200 2002-2005 2-Stroke Please Note: Nikasil Piston Size Replating or Cylinder Sleaving Required for Oversizes	Piston Kit -	Size 80.00	Ring Set -						Gasket Top-End 35.4529 (*99-05)
MISC.	PWC									
YAMAHA	STX-12F 2003-2007 4-Stroke Std. Compression 11.2:1	Piston Kit -	Size 83.00	Ring Set -						Cam Chain 31.4903 (*03-07)
TECH.	PWC									
YAMAHA										
SPECIAL	PWC									
YAMAHA										

DIRT	PWC KAWASAKI									
APRILIA BETA / BMW CAGIVA GAS GAS HONDA HUSABERG HUSQVARNA KAWASAKI KTM / MOTO TM SUZUKI YAMAHA	JS 750 SXi 1995-1996 750 STS 1995-1997 750 SS 1996-1997 Supersport Xi 1996-1997 750 ZXi 1995-1997 750 STX 1998 Xi Sport 1998-1999 750 SXi Pro 1998-2002 2-Stroke	Piston Kit 01.4514.050 & 01.4515.000 -	Size 80.50 80.00 80.25 80.50 80.75 81.00 81.25 81.50 81.75	Ring Set 02.4510.050 02.4510.000 02.4510.025 02.4510.050 02.4510.075 02.4510.100 02.4510.125 02.4510.150 02.4510.175	Pin 04.2264.5 (*95-02)	Con. Rod Kit 03.4512 (*95-02)	Bearing 23.6306C3 Mag Side 23.6306C3 Inner #1 23.6306NR Inner #2 23.6306C3 PTO Side			Gasket Top-End 35.4510 (*92-02)
APRILIA CAGIVA HONDA KAWASAKI KYMCO MZ PIAGGIO VESPA SUZUKI YAMAHA	800 SX-R 2003-2011 2-Stroke	Piston Kit 01.4523.000 01.4523.025 01.4523.050 01.4523.100	Size 82.00 82.25 82.50 83.00	Ring Set 02.4523.000 02.4523.025 02.4523.050 02.4523.100	Pin 04.2264.5 (*03-11)	Con. Rod Kit 03.4512 (*03-11)	Bearing 23.6306C3 Mag Side 23.6306C3 Inner #1 23.6306NR Inner #2 23.6306C3 PTO Side	Gasket Top-End 35.4523 (*03-11)		Sleeve 15.4523 (*03-11)
APRILIA CAGIVA HONDA KAWASAKI KYMCO MZ PIAGGIO VESPA SUZUKI YAMAHA	900 ZXi 1995-1997 900 STX 1997-2006 900 STS 2001-2002 2-Stroke	Piston Kit 01.4520.000 01.4520.025 01.4520.050 01.4520.100 & 01.4519.150	Size 73.00 73.25 73.50 74.00 74.50	Ring Set 02.4519.000 02.4519.025 02.4519.050 02.4519.100 -	Pin 04.2058.4 (*95-06)	Con. Rod Kit 03.4510 (*95-06)	Bearing 23.52071LT Mag Side 23.6207NRLT Inner #1 23.83A844A Inner #2, 3, 4 23.83A948 PTO Side	Gasket Top-End 35.4519 (*95-06)		Sleeve 15.4519 (*95-06)
APRILIA CAGIVA HONDA KAWASAKI KYMCO MZ PIAGGIO VESPA SUZUKI YAMAHA	1100 ZXi 1996-2003 1100 STX 1997-1999 1100 STX D.I. 2000-2003 Ultra 130 D.I. 2001-2004 2-Stroke	Piston Kit 01.4514.050 & 01.4515.000 01.4515.100 01.4515.150	Size 80.50 81.00 81.50	Ring Set 02.4510.050 02.4510.000 02.4510.100 02.4510.150	Pin 04.2264.5 (*96-04)	Con. Rod Kit 03.4514 (*96-04)	Bearing 23.52071LT Mag Side 23.6207NRLT Inner #1 23.83A844A Inner #2, 3, 4 23.83A948 PTO Side	Gasket Top-End 35.4514 (*96-04)		Sleeve 15.4515 (*96-04)
MARINE	PWC									
YAMAHA										
SNOW	PWC									
YAMAHA										
MOPED & SCOOTER	PWC									
YAMAHA										
MISC.	PWC									
YAMAHA										
TECH.	PWC									
YAMAHA										
SPECIAL	PWC									
YAMAHA										



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DIRT	PWC KAWASAKI								
	Piston Kit	Size	Ring Set				Cam Chain		
APRILIA BETA / BMW CAGIVA GAS GAS HONDA HUSABERG HUSQVARNA KAWASAKI KTM / MOTO TM SUZUKI YAMAHA	STX-15F 2004-2012 4-Stroke Std. Compression 10.6:1	-	83.00	-			31.4903 (*04-08)		
	Ultra 250 X 2007-2010 4-Stroke Std. Compression 7.8:1	-	83.00	-			31.4907 (*07-08)		
STREET	Ultra 260 X 2009-2010 4-Stroke Std. Compression 7.8:1	-	83.00	-			31.4907 (*09-10)		
	Ultra 300 X 2011-2012 4-Stroke Std. Compression 8.4:1	-	83.00	-					
ATV	PWC POLARIS								
	Piston Kit	Size	Ring Set		S/E Bearing	Bearing		Gasket Top-End	Sleeve
GAS GAS HONDA KAWASAKI KTM PGO POLARIS SUZUKI YAMAHA	SL 650 1992-1995 2-Stroke	-	65.00	-	21.3303 (*92-95)	23.6207-26JR (*92-95) 6x 23.6307-27JR (*92-95) 1x Oilseal Set 42.6680 (*92-95)			
	SL/SLT 700 1996-1997 SLH/SLTH 700 1998-2004 2-Stroke	-	81.00	-	21.5507 (*96-04)	23.6207C4 (*96-04) 6x B/E Bearing 22.283516 (*96-04)		35.5535 (*96-00)	15.5545 (*96-04)
PWC	SL/SLT 750 1993-1995 2-Stroke	-	69.75	-	21.3303 (*93-95)	23.6207-26JR (*93-95) 6x 23.6307-27JR (*93-95) 1x Oilseal Set 42.6680 (*93-95)			
MARINE	SL/SLT 780 1995-1997 2-Stroke	-	71.30	-	21.3303 (*95-97)	23.6207-26JR (*93-97) 6x 23.6307-27JR (*93-97) 1x Oilseal Set 42.6680 (*95-97)		35.5540 (*95-97)	
SNOW	Polaris SL 900 1996-1997 2-Stroke	-	74.50	-	21.5507 (*96-97)	23.6207C4 (*96-97) 8x B/E Bearing 22.283516 (*96-97)		35.5545 (*96-97)	
MOPED & SCOOTER									
MISC.									
TECH.									
SPECIAL									



Piston Kits Kits include; Piston,Rings, Clips and Pins EFI Units	Sizes (mm)	Piston Ring Sets	Piston Pins Circlips	Connecting Rod Parts	Crankshaft Parts	Camshafts Camchains Valve Shims	Valves Gaskets	Cylinder Sleeves

DIRT	PWC POLARIS								
	Piston Kit	Size	Ring Set		S/E Bearing	Bearing		Gasket Top-End	Sleeve
APRILIA BETA / BMW CAGIVA GAS GAS HONDA HUSABERG HUSQVARNA KAWASAKI KTM / MOTO TM SUZUKI YAMAHA	Polaris SLTX/SLXH 1050 1996-1999 2-Stroke	-	81.00	-	21.5507 (*96-99)	23.6207C4 (*96-99) 8x B/E Bearing 22.283516 (*96-99)		35.5560 (*96-99)	15.5546 (*96-99)
	SEA DOO 580 (581cc) 1988-1996 2-Stroke	-	76.00 76.25 76.75 77.00 77.50	02.5506.000 02.5506.025 02.5506.075 02.5506.100 02.5506.150	04.1853.5 (*88-96) Clips 05.1815 (*88-96)	03.5506 (*88-96) S/E Bearing 21.1316 (*88-96) B/E Bearing 22.243017 (*88-96)	23.6206PC3 Mag Side #1, 2 23.6305NR Inner #1 23.6206NR Inner #2 23.6207NRC4 PTO Side #1, 2 Oilseal Set 42.5506 (*88-96)	35.5506 (*92-96)	15.5505 (*88) LF Port 15.5506 (*89-96) SF Port
	SEA DOO 650 (657cc) XP/GTX/SPI/SPX 1993-1995 2-Stroke	-	78.00	-	03.5507 (*93-95)	23.6206NRC4 Mag Side #1, 2 23.6206NRC4 Inner #1, 2 23.6207NRC4 PTO Side #1, 2 Oilseal Set 42.5507 (*93-95)		35.5507 (*93-95)	15.5507 (*93-95)
	SEA DOO 720 (717cc) XP/GTI/HX/SPX GTS/GS/GSI 1995-2005 2-Stroke	-	82.00 82.25 82.50 82.75 83.00 83.50	02.5508.000 02.5508.025 02.5508.050 02.5508.075 02.5508.100 02.5508.150	04.2060.5 (*95-05) Clips 05.2015 (*95-05)	03.5508 (*95-05) MAG 03.5509 (*95-05) PTO	23.6206PC3 Mag Side #1, 2 23.6206PC3 Inner #1, 2 23.6207PC4 PTO Side #1, 2 Oilseal Set 42.5507 (*95-05)	35.5508 (*95-05)	15.5508 (*95-05)
	SEA DOO 785 (787cc) XP/SPX/GSX/GTX/ GTX-RFI/GTI/GSX-RFI 1995-2005 2-Stroke	-	82.00 82.25 82.50 82.75 83.00 83.50	02.5508.000 02.5508.025 02.5508.050 02.5508.075 02.5508.100 02.5508.150	04.2060.5 (*95-05) Clips 05.2015 (*95-05)	03.5510 (*95-05) S/E Bearing 21.5510 (*95-05) B/E Bearing 22.283518 (*95-05) Crankpin 06.2653 (*95-05) 06.2655 (*95-05)	23.6207PC4 Mag Side #1, 2 23.6207PC4 Inner #1 & 2 23.6306PC3 PTO Side #1 23.6207PC4 PTO Side #2 Oilseal Set 42.5510 (*95-05)	35.5510 (*95-99) 35.5511 (*00-05) RFI	15.5510 (*95-05)

DIRT	STREET	ATV	PWC	MARINE	SNOW	MOPED & SCOOTER	MISC.	TECH.	SPECIAL
APRILIA BETA / BMW CAGIVA GAS GAS HONDA HUSABERG HUSQVARNA KAWASAKI KTM / MOTO TM SUZUKI YAMAHA	APRILIA CAGIVA HONDA KAWASAKI KYMCO MZ PIAGGIO VESPA SUZUKI YAMAHA	GAS GAS HONDA KAWASAKI KTM PGO POLARIS SUZUKI YAMAHA	HYDROSPACE KAWASAKI POLARIS SEA DOO YAMAHA	YAMAHA	KAWASAKI POLARIS SKI DOO YAMAHA				



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Piston Kits Kits include: Piston,Rings, Clips and Pins EFI Units	Sizes (mm)	Piston Ring Sets	Piston Pins Circlips	Connecting Rod Parts	Crankshaft Parts	Camshafts Camchains Valve Shims	Valves Gaskets	Cylinder Sleeves

DIRT		PWC YAMAHA								
APRILIA BETA / BMW CAGIVA GAS GAS HONDA HUSABERG HUSQVARNA KAWASAKI KTM / MOTO TM SUZUKI YAMAHA	GP 1200 1997-1999	Piston Kit	Size	Ring Set	Pin	Con. Rod Kit	Crankweb		Gasket Top-End	Sleeve
	XL 1200 1997-1999	01.2514.000	84.00	02.2514.000	04.2065.8	03.2510P	09.2510		35.2514	15.2515
	SUV 1200 1999-2004	01.2514.025	84.25	02.2514.025	(*97-04)	(*97-04)	(*97-04)		(*97-04)	(*97-04)
HONDA HUSABERG HUSQVARNA KAWASAKI KTM / MOTO TM SUZUKI YAMAHA	2-Stroke Triple	01.2514.050	84.50	02.2514.050		S/E Bearing	Bearing			
		01.2514.075	84.75	02.2514.075	Clips	21.2510	23.83B207			
		01.2514.100	85.00	02.2514.100	05.2012	(*97-04)	Mag Side			
HONDA KAWASAKI KYMCO MZ PIAGGIO VESPA SUZUKI YAMAHA	Replating or Cylinder Sleeving Required for Oversizes	01.2514.150	85.50	02.2514.150	(*97-04)	B/E Bearing	23.6207YR9			
		-	86.00	02.2514.200		22.253220	Inner #1, 2, 3, 4			
						(*97-04)	23.83B727			
APRILIA CAGIVA HONDA KAWASAKI KYMCO MZ PIAGGIO VESPA SUZUKI YAMAHA	XL 1200 LTD 1998-2001	Piston Kit	Size	Ring Set	Pin	Con. Rod Kit	Crankweb		Gasket Top-End	Sleeve
	GP 1200 R 2000-2003	01.2518.A	79.90	02.2518	04.2268	03.2518	09.2518		35.2515	15.2519
	XLT 1200 2001-2005	01.2518.B	79.91	02.2518	(*98-05)	(*98-05)	(*98-05)		(*98-05)	(*98-05)
SUZUKI YAMAHA	2-Stroke Triple	01.2518.C	79.92	02.2518		S/E Bearing	Bearing			
	Please Note: Nikasil Piston Size &	01.2518.D	79.93	02.2518	Clips	21.2518	23.2307W11			
		01.2518.050	80.50	02.2518.050	05.2212	(*98-05)	Mag Side			
SUZUKI YAMAHA	Replating or Cylinder Sleeving Required for Oversizes	01.2518.100	81.00	02.2518.100	(*98-05)	B/E Bearing	23.6308YR5			
						22.273421	PTO Side			
						(*98-05)	23.6208YR1LT			
SUZUKI YAMAHA	GP 1300 R 2003-2008	Piston Kit	Size	Ring Set	Pin	Con. Rod Kit	Crankweb		Gasket Top-End	Sleeve
	2-Stroke Triple	01.2520.A	83.90	02.2519	04.2268	03.2518	09.2518			15.2523
	Please Note: Nikasil Piston Size	01.2520.B	83.91	02.2519	(*03-08)	(*03-08)	(*03-08)			(*03-08)
SUZUKI YAMAHA	Forged Piston	01.2520.C	83.92	02.2519	Clips	S/E Bearing	Bearing			
					05.2212	21.2518	23.2307W11			
					(*03-08)	(*03-08)	Mag Side			
SUZUKI YAMAHA						B/E Bearing	23.6308YR5			
						22.273421	PTO Side			
						(*03-08)	23.6208YR1LT			
SUZUKI YAMAHA						Crankpin	Inner #1, 2, 3, 4			
						06.2768.3				
						(*03-08)				
SUZUKI YAMAHA	FX 140 / FX 140 Cruiser 2003-2006	Piston Kit	Size	Ring Set				Cam Chain		Sleeve
	4-Stroke	01.2523.A	73.97	-				31.1997		15.2524
	Please Note: Nikasil Piston Size	01.2523.050	74.50	02.2523.050				(*03-08)		(*03-05)
SUZUKI YAMAHA	Replating or Cylinder Sleeving Required for Oversizes	01.2523.100	75.00							
SUZUKI YAMAHA	Forged Piston									

DIRT		OUTBOARD YAMAHA								
APRILIA BETA / BMW CAGIVA GAS GAS HONDA HUSABERG HUSQVARNA KAWASAKI KTM / MOTO TM SUZUKI YAMAHA	V4 115 HP 1993-2006	01.2901S.000	90.00	02.2901.000						
	V4 130 HP 1994-2004									
	V6 175 HP 1993-2001									
HONDA HUSABERG HUSQVARNA KAWASAKI KTM / MOTO TM SUZUKI YAMAHA	V6 200 HP 1992-2000									
	V6 225 HP 1992-1993									
	2-Stroke									
HONDA KAWASAKI KYMCO MZ PIAGGIO VESPA SUZUKI YAMAHA	Starboard Side									
SUZUKI YAMAHA	V4 115 HP 1993-2006	01.2901P.000	90.00	02.2901.000						
	V4 130 HP 1994-2004									
	V6 175 HP 1993-2001									
SUZUKI YAMAHA	V6 200 HP 1992-2000									
	V6 225 HP 1992-1993									
	2-Stroke									
SUZUKI YAMAHA	Port Side									