


**PK kits include:** Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.  
**CK kits include:** Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.  
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

 <b>POLARIS</b> <b>ATV • 2-Stroke</b>													
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing		
<b>Sportsman 90</b> <b>Scrambler</b> <b>Predator 90</b>	2001-05	52	52.00			839M05200	\$92.00	2047CD	S538				
		x	52.50			839M05250		2067CD					
		41.9	53.00			839M05300		2087CD	CW12				
			53.50			839M05350	\$102.00	2106CD					
<b>Trail Boss 250 4x4</b> <b>Scrambler 250</b> <b>Trail Blazer 250</b>	1985-05	72	72.00	PK1084	\$168.68	536M07200	\$128.00	2835CD	S459	W5326	B1014		
		x	72.50	PK1085		536M07250		2854CD		1990-05	\$18.09		
		60	73.00	PK1086		536M07300		2874CD	CW18	\$22.59			
			73.50	PK1087	\$178.68	536M07350	\$138.00	2894CD					
			74.00	PK1088		536M07400		2913CD					
<b>ATV300</b> Pro-Lite™	1994-00	74.5	74.50	PK1516	\$155.81	721M07450	\$118.00	2933TD	S513	W5667	B1014		
		x	75.00	PK1517		721M07500		2953TD		\$22.59	\$18.09		
		65	75.50	PK1518		721M07550		2973TD	CW18				
			76.00	PK1519	\$165.52	721M07600	\$128.00	2992TD					
			76.50	PK1520		721M07650		3012TD					
<b>Trail Boss 350</b>	All years	80	80.00	PK1647	\$186.76	639M08000	\$142.00	3150TD	S278	W5423	B1002		
		x	80.50	PK1648		639M08050		3169TD		\$26.58	\$18.09		
		70	81.00	PK1649		639M08100		3189TD	CW18				
			81.50	PK1650	\$196.67	639M08150	\$152.00	3209TD					
			82.00	PK1651		639M08200		3228TD					
<b>ATV 400</b>	thru 2003	83	83.00	PK1106	\$193.33	675M08300	\$142.00	3268TD	S278	W5517	B1002		
		x	83.25	PK1107		675M08325		3278TD		\$33.24	\$18.09		
		70	83.50	PK1108		675M08350		3287TD	CW18				
			84.00	PK1109		675M08400		3307TD					
			84.50	PK1110	\$203.33	675M08450	\$152.00	3327TD					
	85.00	PK1111		675M08500		3347TD							

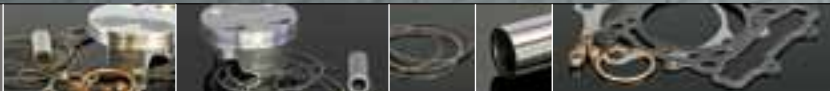


- Electronics
- Fuel Management
- Crankshafts
- Cams/Valves
- Clutch
- Top End
- Can-Am
- ATV
- European
- Dirt
- Street
- Honda
- Dirt
- ATV
- Street
- Kawasaki
- Dirt
- ATV
- Street
- KTM
- Dirt
- ATV
- Street
- Polaris
- ATV
- Suzuki
- Dirt
- ATV
- Street
- Yamaha
- Dirt
- ATV
- Street
- PWC
- Sleeves
- Rings
- Accessories
- Apparel

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

# POLARIS

## ATV • 4-Stroke



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Electronics	<b>Outlaw 450 MXR</b> 11:1 Comp.	2008-11	89 x	89.00			4941M08900	\$210.00	8900ZC	S641	W5883 \$53.11
Fuel Management	ArmorGlide skirt coat		72							W5509	
Crankshafts	<b>Outlaw 450 MXR</b> 12:1 Comp.	2008-11	89 x	89.00			4942M08900	\$236.00	8900ZC	S553	W5883 \$53.11
	ArmorGlide skirt coat		72							CW20	
Cams/Valves	<b>Outlaw 450 MXR</b> 13.5:1 Comp.	2008-11	89 x	89.00			4959M08900	\$236.00	8900ZC	S641	W5883 \$53.11
Clutch	ArmorGlide skirt coat		72							W5509	
Top End	<b>500 Xplorer</b> <b>ATP 500 H.O.</b>	1997 2004-05	92 x	92.00	PK1652 PK1653	\$243.81	4677M09200 4677M09250	\$188.29	3622XC 3642XC	S591	W5747 1996-07
Can-Am	<b>Sportsman Scrambler</b>	1996-08 1997-08	75	93.00	PK1654		4677M09300		3661XC	CW23	\$55.52
ATV	<b>Ranger 500</b>	1999-07									
European	<b>Magnum 500</b> <b>Big Boss 500</b> <b>ATV Pro 500</b>	1996-03 1998 2002									
Dirt	10.2:1 Comp.										
Street	<b>Predator</b> 12.5:1 High Comp.	2003-07	99.2 x	99.20 104.83	PK1645 PK1646	\$262.59 \$279.22	4807M09920 4914M10483	\$186.43 \$203.06	3905XK 4127GFX	S626	99.2mm W6195 2003-04 W6196 2003-04
Honda	<i>Must resleeve to big bore</i>		64.6							W5860	104.83mm W6196 2003-04 W6196 2003-04
Dirt	<b>Outlaw 500</b>	2006-07	99.2	99.20	PK1645	\$262.59	4807M09920	\$186.43	3905XK	S626	99.2mm W6195 2003-04 W6196 2003-04
ATV	<b>Outlaw 500 LE</b>	2007	x	104.83	PK1646	\$279.22	4914M10483	\$203.06	4127GFX	W5860	104.83mm W6196 2003-04 W6196 2003-04
Street	<i>Resleeving required for oversize</i>		64.6								\$76.16 \$76.16
Kawasaki	<b>Outlaw 525</b> 11:1 Stock Comp.	2007-08	95 x	95.00 97.00			4731M09500 4731M09700	\$210.00	9500ZS 9700ZS	S641	W5885 \$79.37
Dirt			72							CW20	
ATV	<b>Outlaw 525</b> 12.5:1 High Comp.	2007-08	95 x	95.00 97.00			4732M09500 4732M09700	\$236.00	9500ZS 9700ZS	S641	W5885 \$79.37
Street			72							CW20	
KTM	<b>Sportsman 800</b> <b>RZR800</b>	2005-12 2007-12	80 x	80.00	PK1861	\$198.25	4961M08000	\$132.09	8000XX	S524	W6804 \$66.16
Dirt	10.2:1 Comp.		76.5							CW18	
ATV	ArmorGlide skirt coat										
Street	<b>Sportsman 800</b> <b>RZR800</b>	2005-12 2007-12	80 x	80.00	PK1862	\$211.46	4962M08000	\$145.30	8000XX	S524	W6804 \$66.16
Polaris	11:1 Comp.		76.5							CW18	
ATV	ArmorGlide skirt coat										
Suzuki	<b>Sportsman 800</b> <b>RZR800</b>	2005-12 2007-12	80 x	80.00	PK1863	\$225.99	4963M08000	\$159.83	8000XX	S524	W6804 \$66.16
Dirt	12:1 Comp.		76.5							CW18	
ATV	ArmorGlide skirt coat										
Street	<b>Ranger RZR XP 900</b> <i>New</i> <b>RZR XP 4 900 4x4</b>	2011-12 2012	93 x	93.00			40045M09300	\$179.95	9300XX	S641	TBA
Yamaha	10.6:1 Stock Comp.		64.5							W5509	
Dirt	ArmorGlide skirt coat										
ATV	<b>Ranger RZR XP 900</b> <i>New</i> <b>RZR XP 4 900 4x4</b>	2011-12 2012	93 x	93.00			40046M09300	\$189.95	9300XX	S641	TBA
Street	12.5:1 High Comp.		64.5							W5509	
PWC	ArmorGlide skirt coat										
Sleeves	<b>Ranger RZR XP 900</b> <i>New</i> <b>RZR XP 4 900 4x4</b>	2011-12 2012	93 x	95.00			40092M09500	\$179.95	9500XX	S641	TBA
Rings	11:1 High Comp.		64.5							W5509	
Accessories	ArmorGlide skirt coat										
Apparel	<b>Ranger RZR XP 900</b> <i>New</i> <b>RZR XP 4 900 4x4</b>	2011-12 2012	93 x	95.00			40093M09500	\$189.95	9500XX	S641	TBA
	12.5:1 High Comp.		64.5							W5509	
	ArmorGlide skirt coat										