

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

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Motorcycle • 2-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
JR50	1978-06	41	41.00	PK1665	\$125.15	826M04100	\$88.00	1614CD	S563	W6207 \$21.33	B1000 \$15.82
		X	41.50	PK1666		826M04150	\$88.00	1634CD			
		37.8	42.00	PK1667		826M04200	\$88.00	1654CD			
			42.50	---		*826M04250	B.O.D.	1674CD			
		43.00	---	---	---	826M04300	\$92.00	1693CD			
RM60 Electrofusion Bore	2003	43	43.00	PK1506	\$129.42	648M04300	\$88.00	1693CD	S595	W5737 \$24.38	B1000 \$15.82
		x	43.50	---		648M04350	---	1713CD			
		41.6	44.00	---		648M04400	---	1732CD			
			45.00	---		648M04500	\$92.00	1772CD			
RM65 Electrofusion Bore	2003-05	44.5	44.50	PK1177	\$140.56	752M04450	\$98.00	1752CD	S595	44.5mm 46.5mm W5932 W5889	B1043 \$16.96
		x	45.00	PK1178		752M04500	---	1772CD			
		41.6	46.50	PK1179		752M04650	\$108.00	1830CD			
Racers Choice GP Style RM65 Single Ring Electra Coated ArmorGlide skirt coat	2000-12	44.5	44.50			861M04450	\$118.00	1752CSA Titanium nitride coated rings	S595	W5932 \$25.60	B1043 \$16.96
DS80	thru 2000	49	49.00			456M04900	\$108.00	1929CD	S538		B1000 \$15.82
		x	49.50			456M04950	\$108.00	1949CD			
		42	50.00			456M05000	\$108.00	1969CD			
			50.50			*456M05050	B.O.D.	1988CD			
			51.00			456M05100	\$118.00	2008CD			
RM80	1977-81	49	49.00			456M04900	\$108.00	1929CD	S538		B1000 \$15.82
		x	49.50			456M04950	\$108.00	1949CD			
		42	50.00			456M05000	\$108.00	1969CD			
			50.50			*456M05050	B.O.D.	1988CD			
			51.00			456M05100	\$118.00	2008CD			
RM80	1983-85	49	49.00			497M04900	\$108.00	1929CD	S288	W4040 \$21.33	B1012 \$15.82
		x	49.50			*497M04950	B.O.D.	1949CD			
		44	50.00			497M05000	\$108.00	1969CD			
			50.50			497M05050	\$118.00	1988CD			
			51.00			*497M05100	B.O.D.	2008CD			
RM80	1986-87	47.5	47.50			542M04750	\$108.00	1869CS	S288	W4900 \$24.16	B1012 \$15.82
		x	48.00			*542M04800	B.O.D.	1890CS			
		46.8	48.50			*542M04850	B.O.D.	1909CS			
			49.00			542M04900	\$118.00	1929CS			
			49.50			542M04950	\$118.00	1949CS			
RM80	1989-90	47.5	47.50			579M04750	\$108.00	1869CS	S288	W5164 \$25.60	B1012 \$15.82
		x	48.00			579M04800	---	1890CS			
		46.8	48.50			579M04850	---	1909CS			
			49.00			*579M04900	B.O.D.	1929CS			
			49.50			*579M04950	B.O.D.	1949CS			
RM80 Pro-Lite™ Power Valve must be modified for .030 and larger	1991-01	47.5	47.50	PK1521	\$139.42	645M04750	\$98.00	1869CS	S517	W5261 \$25.60	B1012 \$15.82
		x	47.75	---		*645M04775	B.O.D.	1879CS			
		46.8	48.00	PK1523		645M04800	\$98.00	1890CS			
			48.25	---		*645M04825	B.O.D.	1900CS			
			48.50	PK1525		645M04850	\$98.00	1909CS			
			48.75	---		*645M04875	B.O.D.	1920CS			
			49.00	PK1527		645M04900	\$108.00	1929CS			
			49.50	PK1528		645M04950	\$108.00	1949CS			
RM80 Pro-Lite™ International Bore - Not available in the U.S.	1991-01	46.5	46.50			*670M04650	B.O.D.	1830CS	S517	W5261 \$25.60	B1012 \$15.82
		x	46.8								
RM85 Pro-Lite™ Crankcase clearance required for 50mm bore and larger.	2002-13	48	48.00	PK1206	\$142.25	806M04800	\$98.00	1890CS	S288	W5980 \$28.43	B1012 \$15.82
		x	48.50	PK1207		806M04850	---	1909CS			
		46.8	49.00	PK1208		806M04900	---	1929CS			
			50.00	PK1209		806M05000	---	1969CS			
Racers Choice Supermini RM85 ArmorGlide skirt coat Crankcase clearance required for 50mm bore and larger.	2002-13	48	52.00	PK1210	\$182.25	806M05200	\$138.00	2047CSA	S288	W5980 \$28.43	B1012 \$15.82
		x	53.00	PK1838		806M05300	\$148.00	2087CSA Titanium nitride coated rings			

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

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Motorcycle • 2-Stroke



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing	
Electronics	RM100 Electrofusion Bore	2003-05	52.5 x 53.00	52.50	PK1154 PK1155 PK1156	\$151.97	651M05250 651M05300	\$102.00	2067CD 2087CD	S288	52.5-53mm W5674 W5675	54.5mm W5675	B1006 \$15.82
Fuel Management	125DS	1979-81	56	56.00			*449M05600	B.O.D.	2205CD	S395			B1018
Crankshafts	125TC	1970-78	x	56.50			*449M05650	B.O.D.	2224CD				\$15.82
	125TS	1979-81	50	57.00			449M05700	\$128.00	2244CD	CW14			
Cams/Valves	RV125	1977-73		57.50 58.00			*449M05750 449M05800	B.O.D. \$148.00	2264CD 2284CD				
Clutch	RM125	1977-80	54 x 54	54.00 54.50 55.00 56.00			*432M05400 *432M05450 432M05500 432M05550 432M05600	B.O.D. B.O.D. \$128.00 \$148.00 \$148.00	2126CD 2146CD 2165CD 2185CD 2205CD	S395 CW14			B1018 \$15.82
Top End													
Can-Am	RM125	1981-84	54 x 54	54.00 54.50 55.00 56.00			511M05400 *511M05450 511M05500 *511M05550 511M05600	\$128.00 B.O.D. \$128.00 B.O.D. \$148.00	2126CD 2146CD 2165CD 2185CD 2205CD	S485 CW14	W4042 1983 W4043 1984	W4043 1984	B1018 \$15.82
ATV													
European													
Dirt													
Street	RM125	1985-86	54 X 54	54.00 54.50 55.00 55.50 56.00			519M05400 *519M05450 519M05500 *519M05550 519M05600	\$128.00 B.O.D. \$128.00 B.O.D. \$148.00	2126CD 2146CD 2165CD 2185CD 2205CD	S485 CW14	W4043 1985 W4901 1986	W4901 1986	B1018 \$15.82
Honda													
Dirt													
ATV	RM125 Pro-Lite™	1987	54 x 54	54.00 55.00 56.00			557M05400 557M05500 *557M05600	\$128.00 \$128.00 B.O.D.	2126CS 2165CS 2205CS	S288 CW14	W5127 \$35.57		B1018 \$15.82
Street													
Kawasaki	RM125 Pro-Lite™	1988	54 x 54	54.00 55.00 56.00			*568M05400 568M05500 *568M05600	B.O.D. \$128.00 B.O.D.	2126CS 2165CS 2205CS	S467 CW15	W5127 \$35.57		B1013 \$16.96
Dirt													
ATV	RM125 Pro-Lite™	1989	54 x 54	54.00 54.50 55.00 55.50 56.00	PK1308 --- --- --- ---	\$170.53	641M05400 641M05450 641M05500 641M05550 641M05600	\$118.00	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W5165 \$35.57		B1013 \$16.96
Street	SCEM Composite												
KTM													
Dirt	RM125 Pro-Lite™	1990	54 x 54	54.00 54.50 55.00 55.50 56.00	PK1313 --- --- --- ---	\$170.53	641M05400 641M05450 641M05500 641M05550 641M05600	\$118.00	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W5316 \$35.57		B1013 \$16.96
ATV	SCEM Composite												
Street													
Polaris	Racers Choice Flat Top Conversion	1990-96	54 x 54.5	54.00 56.00	PK1774 ---	\$167.24	755M05400 755M05600	\$118.00 \$142.00	2126CS 2205CS	S467 CW15	W6385 \$32.28		B1013 \$16.96
ATV	RM125												
Suzuki	No intake window. Pinned on centerline.												
Dirt	RM125 Pro-Lite™	1991-96	54 x 54	54.00 54.50 55.00 55.50 56.00	PK1318 PK1319 PK1320 PK1321 ---	\$167.24	641M05400 641M05450 641M05500 641M05550 641M05600	\$118.00	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W6384 \$32.28		B1013 \$16.96
ATV	SCEM Compositor												
Street													
Yamaha													
Dirt	RM125 Pro-Lite™	1997-99	54 x 54	54.00 54.50 55.00 55.50 56.00	PK1137 PK1138 PK1139 --- PK1141	\$167.24	641M05400 641M05450 641M05500 641M05550 641M05600	\$118.00	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W6385 \$32.28		B1013 \$16.96
ATV	SCEM Composite												
Street													
PWC	RM125 Pro-Lite™	2000-03	54 x 54.5	54.00 54.50 55.00 55.50 56.00	PK1180 PK1181 PK1182 --- PK1184	\$167.24	754M05400 754M05450 754M05500 754M05550 754M05600	\$118.00 \$142.00	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W6385 \$32.28		B1013 \$16.96
Sleeves	SCEM Composite												
Rings													

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Accessories

Apparel

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

SUZUKI



Motorcycle • 2-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Racers Choice GP Style RM125 Electra Coated No intake window. Pinned on centerline.	2000-03	54 x 54.5	54.00			764M05400	\$142.00	2126CS	S632 CW15	W6385 \$32.28	B1013 \$16.96
Racers Choice Flat Top Conversion RM125 No intake window. Pinned on centerline.	2000-03	54 x 54.5	54.00 56.00	PK1774	\$167.24	755M05400 755M05600	\$118.00 \$142.00	2126CS 2205CS	S467 CW15	W6385 \$32.28	B1013 \$16.96
RM125 Pro-Lite™ SCEM Cylinder	2004-10	54 x 54.5	54.00 56.00	PK1377 PK1378	\$196.83	835M05400 835M05600	\$118.00	2126CS 2205CS	S632 CW15	W6254 \$61.87	B1013 \$16.96
Racers Choice GP Style RM125 Electra Coated ArmorGlide coated skirt No intake window. Pinned on centerline. 58mm bore req's crank clearance. SCEM Cylinder	2004-10	54 x 54.5	54.00 56.00 58.00	PK1410 PK1411 PK1412	\$220.83 \$230.83	836M05400 836M05600 836M05800	\$152.00 \$162.00	2126CSA 2205CS 2284CSA	S632 CW15	W6254 \$61.87	B1013 \$16.96
PE175	1980-84	62 x 57	62.00 62.50 63.00 63.50 64.00			490M06200 *490M06250 490M06300 *490M06350 *490M06400	\$128.00 B.O.D. \$128.00 B.O.D. B.O.D.	2441CD 2461CD 2480CD 2500CD 2520CD	S255 CW16		B1008 \$16.96
DS185 TC185 TS185	1978-80 1974-77 1971-81	64 x 57	64.00 64.50 65.00 65.50			176M06400 176M06450 176M06500 *176M06550	\$128.00 \$128.00 \$128.00 B.O.D.	2520CD 2539CD 2559CD 2579CD	S256 CW16		B1008 \$16.96
DS250 RL250 TM250 TS250	1980 1974-75 Thru 1976 1973-81	70 x 64	70.00 70.50 71.00 71.50 72.00			380M07000 *380M07050 380M07100 *380M07150 380M07200	\$162.00 B.O.D. \$162.00 B.O.D. \$182.00	2756CD 2776CD 2795CD 2815CD 2835CD	S343 CW18		B1002 \$18.09
PE250 Double Ring	1977-81	67 x 70	67.00 67.50 68.00 68.50 69.00			405M06700 405M06750 405M06800 *405M06850 *405M06900	\$162.00 \$162.00 \$162.00 B.O.D. B.O.D.	2638CD 2658CD 2677CD 2697CD 2717CD	S524 CW18		B1014 \$18.09
RM250 Double Ring	1977-81	67 x 70	67.00 67.50 68.00 68.50 69.00			405M06700 405M06750 405M06800 *405M06850 *405M06900	\$162.00 \$162.00 \$162.00 B.O.D. B.O.D.	2638CD 2658CD 2677CD 2697CD 2717CD	S524 CW18	W5683 \$32.73	B1014 \$18.09
RM250	1982-85	70 x 64	70.00 70.50 71.00 71.50 72.00			485M07000 485M07050 485M07100 *485M07150 485M07200	\$162.00 \$162.00 \$162.00 B.O.D. \$182.00	2756CS 2776CS 2795CS 2815CS 2835CS	S343 M-series only CW18	W4045 1983 \$28.43 W4046 1984-85 \$38.42	B1014 \$18.09
RM250	1986	67 x 70	67.00 68.00 68.50			*543M06700 *543M06800 *543M06850	B.O.D. B.O.D. B.O.D.	2638CS 2677CS 2697CS	S524 CW18	W4902 \$38.42	B1014 \$18.09
RM250 Pro-Lite™ Boron Composite	1987-88	67 x 70	67.00 68.00 69.00			558M06700 558M06800 558M06900	\$162.00 \$182.00	2638CS 2677CS 2717CS	S459 CW18	W5129 \$42.68	B1014 \$18.09
RM250 Pro-Lite™ SCEM Cylinder	1989	67 x 70.8	67.00 68.00 69.00	PK1142 PK1143 --- ---	\$212.77	642M06700 642M06750 642M06800 642M06900	\$152.00 \$182.00	2638CD 2658CD 2677CD 2717CD	S459 CW18	W5166 \$42.68	B1014 \$18.09
RM250 Pro-Lite™ SCEM Cylinder	1990	67 x 70.8	67.00 67.50 68.00 69.00			642M06700 642M06750 642M06800 642M06900	\$152.00 \$182.00	2638CD 2658CD 2677CD 2717CD	S459 CW18	W5278 \$42.68	B1014 \$18.09

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

- Electronics
- Fuel Management
- Crankshafts
- Cams/Valves
- Clutch
- Top End**
- Can-Am
- ATV
- European
- Dirt
- Street
- Honda
- Dirt
- ATV
- Street
- Kawasaki
- Dirt
- ATV
- Street
- KTM
- Dirt
- ATV
- Street
- Polaris
- ATV
- Suzuki**
- Dirt
- ATV
- Street
- Yamaha
- Dirt
- ATV
- Street
- PWC
- Sleeves
- Rings
- Accessories
- Apparel

SUZUKI

Motorcycle • 2-Stroke



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Electronics	RM250 Pro-Lite™ SCEM Cylinder	1991	67	67.00	PK1327	\$212.77	642M06700	\$152.00	2638CD	S459	W5262	B1014
Fuel Management			x	67.50	---		642M06750		2658CD			\$42.68
			70.8	68.00	PK1329		642M06800		2677CD	CW18		
				69.00	---		642M06900	\$182.00	2717CD			
Crankshafts	RM250 Pro-Lite™ SCEM Cylinder	1992-93	67	67.00	PK1331	\$212.77	642M06700	\$152.00	2638CD	S459	W5664	B1014
Cams/Valves			x	67.50	---		642M06750		2658CD			\$42.68
			70.8	68.00	---		642M06800		2677CD	CW18		
				69.00	---		642M06900	\$182.00	2717CD			
Clutch	RM250 Pro-Lite™ SCEM Cylinder	1994-95	67	67.00	PK1335	\$212.77	642M06700	\$152.00	2638CD	S459	W5431	B1014
Top End			x	67.50	---		642M06750		2658CD			\$42.68
			70.8	68.00	---		642M06800		2677CD	CW18		
				69.00	---		642M06900	\$182.00	2717CD			
Can-Am	RM250 Pro-Lite™ SCEM Cylinder	1996-97	66.4	66.40			681M06640	\$152.00	2614CD	S508	W5518	B1014
ATV			x	72							CW18	\$49.82
European	RM250 Pro-Lite™ Flat Top, Double Ring Nikasil Bore	1998	66.4	66.40			723M06640	\$152.00	2614CD	S508	W5518	B1014
Dirt			x	72							CW18	\$49.82
Street	RM250 Pro-Lite™ SCEM Cylinder	1999	66.4	66.40	PK1775	\$219.91	743M06640	\$152.00	2614CD	S508	W5741	B1014
Honda			x	72							CW18	\$49.82
Dirt	RM250 SCEM Cylinder	2000	66.4	66.40			756M06640	\$152.00	2614CD	S508	W5741	B1014
ATV			x	72	68.50			756M06850		2697CD		\$49.82
										CW18		
Street	RM250 SCEM Cylinder	2001-02	66.4	66.40	PK1551	\$225.61	756M06640	\$152.00	2614CD	S508	W5899	B1014
Kawasaki			x	72	68.50			756M06850		2697CD		\$55.52
										CW18		
Dirt	RM250 Pro-Lite™ SCEM Cylinder	2003-10	66.4	66.40	PK1211	\$191.61	823M06640	\$118.00	2614CD	S508	W6111	B1014
ATV			x	72	67.00	PK1212	\$225.61	823M06700	\$152.00	2638CD		\$55.52
				67.50	PK1213		823M06750		2658CD	CW18		
Street	RMX250 Pro-Lite™ SCEM Cylinder	1989-92	67	67.00	PK1142	\$212.77	642M06700	\$152.00	2638CD	S459	W5166	B1014
KTM			x	70.8	67.50	PK1143		642M06750		2658CD		\$42.68
Dirt	RMX250 Pro-Lite™ SCEM Cylinder	1993-99	67	67.00	PK1339	\$212.77	642M06700	\$152.00	2638CD	S459	W5529	B1014
ATV			x	70.8	67.50	---		642M06750		2658CD		\$42.68
Street				68.00	---		642M06800		2677CD	CW18		
				69.00	---		642M06900		2717CD			

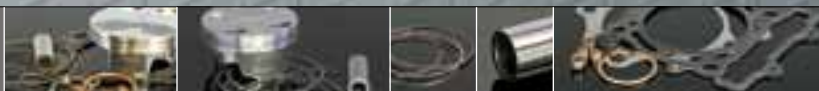
Polaris	ATV
Suzuki	Dirt
	ATV
	Street
Yamaha	Dirt
	ATV
	Street
PWC	
Sleeves	
Rings	
Accessories	
Apparel	

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips *(unless noted otherwise)*.

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

SUZUKI

Motorcycle • 4-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
DRZ110 11:1 Comp.	2004-05	53 x 50.6	53.50 54.00			4875M05350 4875M05400	\$128.26	2106XE 2126XE	S592 CW13	W6388 \$44.59
DRZ125 11:1 High Comp.	2003-13	57 x 48.8	57.00 58.00 61.00			4815M05700 4815M05800 4815M06100	\$116.61 \$128.26	2244XE 2283XE 2402XA	S593 CW14	57-59mm W6209 \$34.15 61mm W6206 \$33.67
DRZ250 11.5:1 Comp. Nikasil Bore	2001-07	73 x 59.6	73.00			*4776M07300	B.O.D.	2874XC	S475 CW19	W6106 \$35.89
DRZ250 11.5:1 Comp. Nikasil Bore 300cc Big Bore - Must be resleeved with 3382FA	2001-07	73 x 59.6	80.00			*4777M08000	B.O.D.	8000XX	S475 CW19	W6107 \$41.28
RM-Z250 13.1:1 Stock Comp.	2004-06	77 x 53.6	77.00 79.00	PK1237	\$251.59	4842M07700 4842M07900	\$184.00 \$220.00	7700YC 3110XG	S677 CW16	77mm W6255 (Does not fit KX250F) \$67.96 79mm W6284
RM-Z250 14.1:1 High Comp.	2004-06	77 x 53.6	77.00	PK1239	\$287.96	4843M07700	\$220.00	7700YC	S677 CW16	77mm W6255 (Does not fit KX250F) \$67.96 79mm W6284
RM-Z250 13.5:1 Comp. 290cc Big Bore Cylinder Kit ArmorGlide skirt coat • CK Kit includes: Piston, rings, piston pin, retainer clips, gaskets & cylinder.	2004-06	77 x 53.6	83.00	CK219	\$852.68	4983M08300	\$230.00	3268ZG	S677 CW16	W6675 \$69.96
RM-Z250 13.4:1 Comp. ArmorGlide skirt coat	2007-09	77 x 53.6	77.00	PK1670	\$251.78	4921M07700	\$184.00	7700YC	S677 CW16	W6615 \$67.32
RM-Z250 13.9:1 Comp. ArmorGlide skirt coat	2007-09	77 x 53.6	77.00	PK1671	\$287.32	4928M07700	\$220.00	7700YC	S677 CW16	W6615 \$67.32
RM-Z250 Racers Choice 13.9:1 High Comp. Boxed forging ArmorPlating DLC coated pin ArmorGlide skirt coat	2007-09	77 x 53.6	77.00			RC849M07700	\$282.00	7700YCA Titanium nitride coated rings	S677C CW16	W6615 \$67.32
RM-Z250 13.5:1 Comp. Big Bore - Cylinder required ArmorGlide skirt coat	2007-09	77 x 53.6	83.00			4983M08300	\$230.00	3268ZG	S677 CW16	W6676 \$66.62
RM-Z250 13.4:1 Std. Comp.	2010-13	77 x 53.6	77.00	PK1877	\$238.90	40007M07700	\$184.00	7700YC	S677 CW16	W6885 \$54.90
RM-Z250 13.9:1 High Comp.	2010-13	77 x 53.6	77.00	PK1878	\$274.90	40012M07700	\$220.00	7700YC	S677 CW16	W6885 \$54.90
RM-Z250 Racers Choice 13.9:1 High Comp. Boxed forging ArmorPlating DLC coated pin ArmorGlide skirt coat	2010-13	77 x 53.6	77.00			RC888M07700	\$282.00	7700YCA Titanium nitride coated rings	S677C CW16	W6885 \$54.90
DR350	1990-99	79 x 71.2	79.00 80.00 81.00 82.00 83.00	--- PK1673 --- PK1675 ---	\$196.37 \$220.91	4576M07900 4576M08000 4576M08100 4576M08200 4576M08300	\$154.64 \$170.13	3110XG 3150XG 3189XG 3228XG 3268XG	S520 CW20	79-80mm W5280 \$41.73 81-83mm W5432 \$50.78

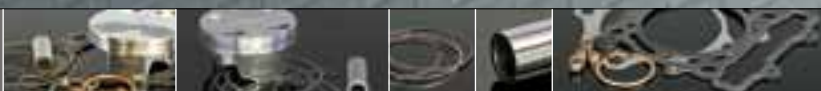
*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

- Electronics
- Fuel Management
- Crankshafts
- Cams/Valves
- Clutch
- Top End
- Can-Am
- ATV
- European
- Dirt
- Street
- Honda
- Dirt
- ATV
- Street
- Kawasaki
- Dirt
- ATV
- Street
- Polaris
- ATV
- Suzuki
- Dirt
- ATV
- Street
- Yamaha
- Dirt
- ATV
- Street
- PWC
- Sleeves
- Rings
- Accessories
- Apparel

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

SUZUKI

Motorcycle • 4-Stroke



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Electronics	DRZ400 12.2:1 Std Comp. Nikasil Bore	2000-12	90 x 62.6	90.00 92.00	PK1659	\$252.80	4713M09000 4713M09200	\$184.01 \$202.40	35433XR 3622XR	S549 CW20	W5881 2000-09 \$68.79
Fuel Management	DRZ400 13.5:1 High Comp. Nikasil Bore	2000-12	90 x 62.6	90.00 92.00	PK1661	\$261.72	4714M09000 *4714M09200	\$192.93 B.O.D.	35433XR 3622XR	S549 CW20	W5881 2000-09 \$68.79
Crankshafts	DRZ400 440cc Big Bore Kit	2000-12	90 x 62.6	94.50	PK1663	\$287.79	4795M09450	\$219.00	3720XP	S549 CW20	W6103 \$68.79
Cams/Valves	12.5:1 Comp. ArmorGlide skirt coat Nikasil Bore										
Clutch	DRZ400 440cc Big Bore Kit	2000-12	90 x 62.6	94.50	PK1664	\$294.37	4796M09450	\$225.58	3720XP	S549 CW20	W6103 \$68.79
Top End	13.5:1 High Comp. ArmorGlide skirt coat Nikasil Bore										
Can-Am	RM-Z450 12:1 Comp. ArmorGlide skirt coat	2005-07	95.5 x 62.8	95.50	PK1399 ---	\$277.68	4869M09550	\$187.54	9550ZV	S682 CW19	W6416 \$81.68
ATV	13:1 Comp. ArmorGlide skirt coat	2005-07	95.5 x 62.8	95.50	PK1386	\$303.68	4870M09550	\$222.00	9550ZV	S682 CW19	W6416 \$81.68
European	RM-Z450 12.2:1 Stock Comp. ArmorGlide skirt coat	2008-12	96 x 62.1	96.00	PK1860	\$268.10	4953M09600	\$196.00	9600ZV	S682 CW19	W6640 \$72.10
Dirt	13.2:1 High Comp. ArmorGlide skirt coat	2008-12	96 x 62.1	96.00	PK1881	\$294.10	4954M09600	\$222.00	9600ZV	S682 CW19	W6640 \$72.10
Street	RM-Z450 Racers Choice 13.7:1 High Comp. Boxed forging	2008-12	96 x 62.1	96.00			RC884M09600	\$282.00	9600ZVA Titanium nitride coated rings	S682C CW19	W6640 \$72.10
Honda	ArmorPlating DLC coated pin ArmorGlide skirt coat										
Dirt	RM-Z450 12.5:1 Stock Comp. ArmorGlide skirt coat	2013	96 x 62.1	96.00			40086M09600	\$196.00	9600ZV	S682 CW19	
ATV	DR-SP600 Djebel +.040 Overbore	1985-89	94 x 85	95.00 96.00 97.00			4597M09500 4597M09600 *4597M09700	\$195.11 B.O.D.	3740XH 3780XH 3819XH	S551 CW23	
Kawasaki	DR650	1990-95	95 x 90.4	95.00 96.00 97.00			4597M09500 4597M09600 *4597M09700	\$195.11 B.O.D.	3740XH 3780XH 3819XH	S551 CW23	

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

- Dirt
- ATV
- Street
- Yamaha
- Dirt
- ATV
- Street
- PWC
- Sleeves
- Rings
- Accessories
- Apparel



PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

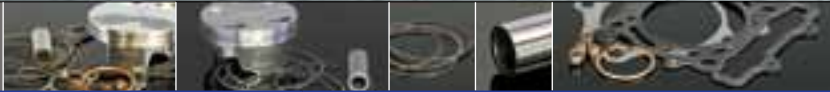
SUZUKI		ATV • 2-Stroke																										
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing																	
LT50	All Years	41 x 37.8	41.00	PK1665	\$125.15	826M04100	\$88.00	1614CD	S563	W6207	B1000	Electronics																
			41.50	PK1666		826M04150	\$88.00	1634CD						Fuel Management														
			42.00	PK1667		826M04200	\$88.00	1654CD							Crankshafts													
			42.50	---		*826M04250	B.O.D.	1674CD								Cams/Valves												
			43.00	---		826M04300	\$92.00	1693CD									Clutch											
LT80	All Years	50 x 42	50.00	PK1099	\$133.82	673M05000	\$92.00	1969CD	S538	W5520	B1000	Crankshafts																
			50.25	PK1100		673M05025	\$92.00	1979CD						Cams/Valves														
			50.50	PK1101		673M05050	\$92.00	1988CD							Clutch													
			50.75	---		*673M05075	B.O.D.	1998CD								Top End												
			51.00	PK1103		673M05100	\$92.00	2008CD									Can-Am											
			51.50	PK1104		673M05150	\$102.00	2028CD										ATV										
			52.00	PK1105		673M05200	\$102.00	2047CD											European									
LT250RF LT250RG Quad Racer Liquid Cooled <i>Must use stock thrust washers</i>	1985-86	70 x 64.8	70.00	PK1529	\$215.46	534M07000	\$162.00	2756CD	S513	W5065	B1002	Can-Am																
	1985-86		70.50	PK1530		534M07050		2776CD						ATV														
	1985-86		71.00	PK1531		534M07100		2795CD							European													
			71.50	PK1532		534M07150	\$182.00	2815CD								Dirt												
	72.00	PK1533	534M07200		2835CD	Street																						
LT250 Quad Racer <i>Must use stock thrust washers</i>	1987	67 x 70	67.00	PK1766	\$219.99		552M06700	\$162.00	2638CD	S513	W5148	B1002	Honda															
	1987		67.50	---			*552M06750	B.O.D.	2658CD						Dirt													
			68.00	PK1768			552M06800	\$162.00	2677CD							ATV												
			68.50	---		*552M06850	B.O.D.	2697CD	Street																			
			69.00	PK1770		552M06900	\$182.00	2717CD									Kawasaki											
LT250 Quad Racer Pro-Lite™	1988-92	67 x 70	67.00	PK1534	\$209.72	571M06700	\$152.00	2638CD		S484	W5148	B1002	Dirt															
	1988-92		67.50	PK1535		571M06750	\$152.00	2658CD							ATV													
			67.75	---		*571M06775	B.O.D.	2668CD	Street																			
			68.00	PK1537		571M06800	\$152.00	2677CD								Kawasaki												
			68.25	---		*571M06825	B.O.D.	2687CD									Dirt											
			68.50	PK1539		571M06850	\$162.00	2697CD										ATV										
			69.00	PK1540		571M06900	\$162.00	2717CD											Street									
LT500R Quad Racer Pro-Lite™	1987	86 x 86	86.00			561M08600	\$152.00	3386TD		S278	86-88mm W5084	88.5-89.5mm W5472	B1002	Dirt														
			86.50			561M08650		3405TD	ATV																			
			87.00			561M08700		3425TD							Street													
			87.50			561M08750	\$162.00	3445TD								KTM												
			88.00			561M08800		3465TD									Dirt											
			88.50			561M08850		3484TD										ATV										
			89.00			561M08900		3504TD											Street									
			89.50			561M08950		3524TD												Polaris								
			LT500R Quad Racer Pro-Lite™	1988-90		86 x 86	86.00															561M08600	\$152.00	3386TD	S278	86-88mm W5150	88.5-89.5mm W5473	B1002
86.50		561M08650					3405TD	ATV																				
87.00		561M08700					3425TD		Street																			
87.50		561M08750			\$162.00		3445TD			Suzuki																		
88.00		561M08800					3465TD				Dirt																	
88.50		561M08850					3484TD					ATV																
89.00		561M08900					3504TD						Street															
89.50		561M08950					3524TD							Yamaha														

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.



SUZUKI

ATV • 4-Stroke



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Electronics	LT230 QuadSport 10.25:1 Comp.	1985-94	66	66.00	PK1005	\$168.21	4382M06600	\$128.31	2598XD	S259	W5066
Fuel Management			x	66.50	PK1006		4382M06650		2618XD		\$39.90
Crankshafts			67	67.00	PK1007		4382M06700		2638XD	CW16	
			67.50	67.50	PK1008	\$181.06	4382M06750	\$141.16	2658XD		
			68.00	68.00	PK1009		4382M06800		2677XD		
Cams/Valves	LT4WD 250 QuadSport 10.25:1 Comp. • 4382M06600 fits LT250 4WD 1987-95 and LTF250 1989-96. 4-wheel model only. Will NOT fit LT250S (72mm) or LT250EF 1985-86 (68.5mm)	1987-95	66	66.00	PK1010	\$172.77	4382M06600	\$128.31	2598XD	S259	W5896
Clutch			x	66.50	PK1011		4382M06650		2618XD		\$44.46
			67	67.00	PK1012		4382M06700		2638XD	CW16	
Top End			67.50	67.50	PK1013	\$185.62	4382M06750	\$141.16	2658XD		
			68.00	68.00	---		4382M06800		2677XD		
Can-Am	LT300 4x4 King Quad 8.9:1 Comp.	1991-02	68.5	69.00			4673M06900	\$132.06	2717XC	S533	W5743
ATV			x	69.50			4673M06950		2736XC		\$42.68
European	LT-Z400 12.2:1 Stock Comp. Nikasil Bore	2000-12	90	90.00	PK1659	\$252.80	4713M09000	\$184.01	35433XR	S549	W5881
			x	92.00	---		4713M09200	\$202.40	3622XR		2000-07 \$68.79
Dirt			62.6						CW20		
Street	LT-Z400 13.5:1 High Comp.	2000-12	90	90.00	PK1661	\$261.72	4714M09000	\$192.93	35433XR	S549	W5881
Honda			x	92.00			*4714M09200	B.O.D.	3622XR		2000-07 \$68.79
Dirt			62.6						CW20		
ATV	440cc Big Bore Kit 12.5:1 Comp. ArmorGlide skirt coat Nikasil Bore	2000-12	94.5	94.50	PK1663	\$287.79	4795M09450	\$219.00	3720XP	S549	W6103
Street			x	62.6						CW20	2000-08 \$68.79
			62.6								
Kawasaki	LT-Z400 440cc Big Bore Kit 13.5:1 Comp. ArmorGlide skirt coat Nikasil Bore	2000-12	94.5	94.50	PK1664	\$294.37	4796M09450	\$225.58	3720XP	S549	W6103
Dirt			x	62.6						CW20	2000-08 \$68.79
ATV			62.6								
Street											
KTM	LT-R450 QuadRacer 11.7:1 Comp. ArmorGlide skirt coat	2006-11	95.5	95.50	PK1423	\$282.17	4911M09550	\$196.00	9550XS	S682	95.5 mm W6571
			x	98.00	PK1424	\$308.17	4911M09800	\$222.00	3858XS	CW19	98 mm W6572
Dirt			62.8							\$86.17	
ATV	LT-R450 13:1 High Comp. ArmorGlide skirt coat	2006-11	95.5	95.50	PK1425	\$308.17	4912M09550	\$222.00	9550XS	S682	95.5 mm W6571
Street			x	98.00	PK1426	\$326.17	4912M09800	\$240.00	3858XS	CW19	98 mm W6572
			62.8							\$86.17	
Polaris	LT-450 Racers Choice Strutted Forging ArmorPlating New DLC coated pin 13.5:1 High Comp. ArmorGlide skirt coat	2006-11	95.5	95.50			RC899M09550	\$282.00	9550XS	S682C	W6571
ATV			x	62.8						CW19	\$86.17
Suzuki			62.8								
Dirt	LT-R450 11.7:1 Comp. 495cc Big Bore Kit ArmorGlide skirt coat	2006-11	95.5	100.00	CK214	\$1012.01	4985M10000	\$250.00	3937XS	S682	W6662
ATV			x	62.8						CW19	\$81.09
Street			62.8								
Yamaha	Twin Peaks 700 11.5:1 Comp.	2004-05	82	82.00	CK1822	\$475.10	4896M08200	\$177.55	3228XC	S641	W6409
Dirt			x	84.00	CK1823	\$510.62	4896M08400	\$195.31	3307XC		\$65.84
ATV			66							CW20	
Street											

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

PWC
Sleeves
Rings
Accessories
Apparel

Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

SUZUKI

Street Bikes

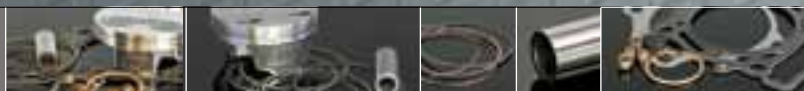
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
T500 10.25:1 Comp. Electra coated ArmorGlide skirt coat <i>Requires 1 left and 1 right piston.</i>	All years	70 x 64	70.00	493			876MR07000	\$153.05	2756CD	S524	
			70.50	500			876ML07000		2776CD	CW18	
			71.00	506			876MR07050		2795CD		
			71.50	514			876ML07050		2815CD		
			72.00	521			876MR07100		2835CD		
						876ML07100					
						876MR07150					
						876ML07150					
						876MR07200					
						876ML07200					
GSXR600 11.2:1 Comp.	1997-00	65.5 x 44.5	65.50	600cc			*4705M06550	B.O.D.	25787XA	S571	W5893 Spring Steel Head Gasket \$90.56 W6059 Optional Base Gasket \$31.64
GSXR600 11.8:1 Comp. <i>Cylinder boring and replating required</i>	1997-00	65.50 x 44.5	67.50	640cc			*4706M06750	B.O.D.	2658XA	S571	W5685 Spring Steel Head Gasket \$90.56 W6059 Optional Base Gasket \$31.64
GSXR600 13.3:1 Comp.	2001-03	67 x 42.5	67.00	599cc	CK130	\$662.43	4762M06700	\$156.92	2638XA	S394	W6096 Spring Steel Head Gasket \$90.56
GSXR600 13.5:1 Comp. <i>Cylinder boring and replating required</i>	2001-03	67 x 42.5	69.00	636cc	CK148	\$737.08	4802M06900	\$161.63	2717XA	S394	W6009 Spring Steel Head Gasket \$90.56
GSXR600 13:1 Comp. ArmorGlide skirt coat	2006-07	67 x 42.5	67.00	599cc	CK198	\$685.36	4960M06700	\$171.34	2638XA	S394	W6628 Optional Head Gasket \$79.45
GSXR600 13:1 Comp. ArmorGlide skirt coat	2006-07	67 x 42.5	69.00	636cc	CK199	\$753.92	4960M06900	\$188.48	2717XA	S394	W6629 Optional Head Gasket \$79.45
GSXR600 ArmorGlide skirt coat	2008-09 & 2011	67 x 42.5	67.00	617cc	CK236	\$685.36	40047M06700	\$171.34	2638XA	S394	TBA Spring Steel Head Gasket
SV650X DL650 12.5:1 Comp. <i>Cylinder boring only</i>	1999-08 2007-09 & 2011	81 x 62.6	81.00	645cc	* CK113	B.O.D.	*4695M08100	B.O.D.	3189XC	S520	W5895 Spring Steel Head Gasket \$100.63 W6060 Optional Base Gasket \$34.75
SV650X DL650 12.5:1 Comp. <i>Cylinder boring only</i>	1999-08 2007-09 & 2011	81 x 62.6	83.00	677cc	CK180	\$433.07	4883M08300	\$166.22	3268XC	S520	W5861 Spring Steel Head Gasket \$100.63 W6060 Optional Base Gasket \$34.75
SV650X DL650 12:1 Comp. <i>Cylinder boring only</i>	1999-08 2007-09 & 2011	81 x 62.6	84.00	694cc	CK114	\$433.07	4696M08400	\$166.22	3307XC	S520	W5861 Spring Steel Head Gasket \$100.63 W6060 Optional Base Gasket \$34.75

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- Electronics
- Fuel Management
- Crankshafts
- Cams/Valves
- Clutch
- Top End
- Can-Am
- ATV
- European
- Dirt
- Street
- Honda
- Dirt
- ATV
- Street
- Kawasaki
- Dirt
- ATV
- Street
- KTM
- Dirt
- ATV
- Street
- Polaris
- ATV
- Suzuki
- Dirt
- ATV
- Street
- Yamaha
- Dirt
- ATV
- Street
- PWC
- Sleeves
- Rings
- Accessories
- Apparel

SUZUKI

Street Bikes



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit									
Electronics	GT750 Water Buffalo 10.25:1 Comp. Electra coated <i>Requires 2 left and 1 right piston.</i>	1972-77	70	70.00	493			876MR07000	\$153.05	2756CD	S524										
Fuel Management			x	70.50	500			876ML07000													
Crankshafts			64	71.00	506			876MR07050				2776CD	CW18								
Cams/Valves				71.50	514			876ML07050				2795CD									
Clutch				72.00	521			876MR07100				2815CD									
								876ML07100													
								876MR07150		2835CD											
								876ML07150													
								876MR07200													
								876ML07200													
Top End	GS750 2-Valve 10.25:1 Comp.	1977-79	65	69.00	844cc	K844	\$644.05	4035M06900	\$152.00	2717XC	S259	W2487 CFM20 Head Gasket									
Can-Am	<i>Cylinder boring only</i>		x									\$56.05									
ATV			56.4																	W6063 Optional Base Gasket	
European																					\$14.32
Dirt	GS750 4-Valve 10.25:1 Comp.	1980-84	67	70.00	816cc	K816	\$661.41	4188M07000	\$152.00	2756XC	S555	W4937 CFM20 Head Gasket									
Street	<i>Cylinder boring only. 1983 ED & ESD must use modified OEM Head Gasket.</i>		x									\$53.41									
Honda			53																	W6064 Optional Base Gasket	
Dirt																					\$14.32
ATV	GSXR750 13:1 Comp.	1986-87	70	71.00	771cc	R771	\$676.96	4376M07100	\$169.24	2795XA	S537	W4937 CFM20 Head Gasket									
Street	<i>Cylinder boring only</i>		x									\$53.41									
Kawasaki			48.7																	W6064 Optional Base Gasket	
Dirt																					\$14.32
ATV	GSXR750 13:1 Comp.	1988-89	73	74.00	771cc	*R775	B.O.D.	*4449M07400	B.O.D.	2913XA	S531	W6214 Optional									
Street	<i>Cylinder boring only</i>		x			Gaskets not in kit						\$90.56									
KTM			44.7																	W6023 Spring Steel Head Gasket	
Dirt																					\$90.56
ATV	GSXR750 12:1 Comp.	1988-89	73	76.00	813cc			*4789M07600	B.O.D.	2992XG	S531										
Street	<i>Cylinder boring only</i>		x									\$90.56									
Polaris			44.7																	W5705 Optional	
ATV																				W5575 Spring Steel Head Gasket	
Street	GSXR750 Oil/Air Cooled Models 11:1 Comp.	1990-91	70	71.00	771cc	R787	\$664.88	4503M07100	\$166.22	2795XA	S537	\$90.56									
ATV	<i>Cylinder boring only</i>		x			Gaskets not in kit						\$90.56									
Suzuki			48.7																	W6010 Spring Steel Head Gasket	
Dirt																					\$90.56
ATV	GSXR750 12:1 Comp.	1996-99	72	72.00	748cc	*K749	B.O.D.	*4663M07200	B.O.D.	2835XA	S554	W5575 Spring Steel Head Gasket									
Street	<i>Cylinder boring only</i>		x									\$90.56									
Yamaha			46																	W6061 Optional Base Gasket	
Dirt																					\$31.64
ATV	GSXR750 12.2:1 Comp.	2000-03	72	72.00	749cc			*4699M07200	B.O.D.	2835XA	S571	W6010 Spring Steel Head Gasket									
Street	<i>Cylinder boring and replating required</i>		x									\$90.56									
Yamaha			46																	W6011 Spring Steel Head Gasket	
Dirt																					\$90.56
ATV	GSXR750 12.9:1 Comp.	2000-03	72	75.00	813cc			*4712M07500	B.O.D.	2935XG	S571										
Street	<i>Cylinder boring and replating required</i>		x									\$90.56									
			46																		

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

PWC
Sleeves
Rings
Accessories
Apparel

Kits include: **Pistons, rings, pins, clips & Gaskets** (unless listed as "Optional" in the far right column).

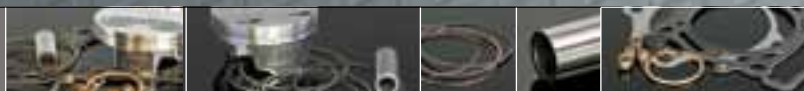
- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

SUZUKI		Street Bikes														
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit					
GS1000 2-Valve 10.25:1 Comp. <i>Cylinder boring only</i>	1978-81	70 x 64.8	73.00	1085cc	K1085	\$664.05	4064M07300	\$152.00	2874XC	S555 CW18	W2711 CFM20 Head Gasket \$56.05 W6065 Optional Base Gasket \$34.75 FL654SL Optional Sleeve \$67.53	Electronics	Fuel Management	Crankshafts	Cams/Valves	Clutch
GS1000 2-Valve 10.25:1 Comp. <i>Cylinder boring only</i>	1978-81	70 x 64.8	73.50	1100cc	K1100	\$664.05	4066M07350	\$152.00	2894XC	S278 CW18	W2711 CFM20 Head Gasket \$56.05 W6065 Optional Base Gasket \$34.75 FL654SL Optional Sleeve \$67.53	Top End	Can-Am	ATV	European	Dirt
TL1000R 4-Valve Twin Cylinder 12:1 Comp.	1998-03	98 x 66	98.00	996cc	*CK112	B.O.D.	*4704M09800	B.O.D.	3858XS	S550 CW22	W5888 Spring Steel Head Gasket \$90.56 W6066 Optional Base Gasket \$40.95	Street	Honda	Dirt	ATV	Street
GSXR1000 Turbo 9.8:1 Comp. ArmorGlide skirt coat	2001-04	73 x 59	73.00	988cc	CK235	\$695.00	40035M07300	\$168.10	2874XA	S769 CW16	W6033	Kawasaki	Dirt	ATV	Street	
GSXR1000 13.5:1 Comp.	2001-04	73 x 59	73.00	988cc	CK134	\$755.44	4771M07300	\$166.22	2874XA	S554 Optional Tool Steel Pin: S680 CW16	W6033 Spring Steel Head Gasket \$90.56	Dirt	ATV	Street	KTM	
GSXR1000 13.5:1 Comp. <i>Cylinder boring and replating required</i>	2001-04	73 x 59	75.00	1043cc			*4772M07500	B.O.D.	2953XG	S554 Optional Tool Steel Pin: S680 CW16	W6011 Spring Steel Head Gasket \$90.56	Dirt	ATV	Street	Polaris	
GSXR1000 13.5:1 Comp. <i>Cylinder boring and replating required</i>	2001-04	73 x 59	76.00	1071cc	CK150	\$755.44	4819M07600	\$166.22	2992XG	S554 Optional Tool Steel Pin: S680 CW16	W6203 Spring Steel Head Gasket \$90.56	ATV	Suzuki	Dirt	ATV	Street
GSXR1000 13.5:1 Comp. <i>Rings not included ArmorGlide skirt coat</i>	2005-08	73.40 x 59	73.40	998cc	CK190	\$685.36	4910M07340	\$159.96	Use OEM	S571 CW15	W6011 Optional Spring Steel Head Gasket \$90.56	Yamaha	Dirt	ATV	Street	
GSXR1000 13.5:1 Comp. <i>Cylinder boring and replating required ArmorGlide skirt coat</i>	2005-08	73.40 x 59	75.00	1043cc	CK191	\$753.92	4910M07500	\$188.48	2953XG	S571 CW15	W6011 Optional Spring Steel Head Gasket \$90.56	Dirt	ATV	Street	PWC	
GSXR1000 13.5:1 Comp. <i>Cylinder boring and replating required ArmorGlide skirt coat</i>	2005-08	73.40 x 59	76.00	1071cc	CK192	\$753.92	4910M07600	\$188.48	2992XG	S571 CW15	W6203 Optional Spring Steel Head Gasket \$90.56	Sleeves	Rings	Accessories	Apparel	

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SUZUKI

Street Bikes



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit	
Electronics	GSXR1000 13.8:1 Comp.	2009, 11	74.50 x 57.3	74.50	999cc	CK218	\$685.36	40005M07450	\$171.34	2933XA	S571	W6798 Optional	
Fuel Management												ArmorGlide skirt coat	CW15
Crankshafts	GSXR1100 12:1 Comp.	1986-88	76 x 58	78.00	1109cc	R1109	\$767.52	4435M07800	\$169.24	3071XG	S520	W5169 Spring Steel Head Gasket \$90.56	
Cams/Valves												<i>Cylinder boring only</i>	CW20
Clutch	GSXR1100 13.5:1 Comp.	1986-88	76 x 58	83.00	1255cc	*P1255	B.O.D.	*4744M08300	B.O.D.	3268XG	S520		W5832 Spring Steel Head Gasket \$90.56
Top End												<i>Resleeving & crankcase cleanup required - Not recommended for street use.</i>	CW20
Can-Am	<i>Must use Big Block</i>	1989-92	78 x 59	1317cc							S520		3188FA Optional Sleeve \$88.84
ATV													
European	GSXR1100 13.5:1 Comp.	1986-88	76 x 58	85.00	1317cc			*4745M08500	B.O.D.	3347XC	S520	W5481 Copper Head Gasket \$64.53	
Dirt												<i>Resleeving & crankcase cleanup required - Not recommended for street use.</i>	
Street	<i>Must use Big Block</i>	1989-92	78 x 59	1186cc	R1186	\$755.44	4614M08000	\$166.22	3150XG	S520	CW20		3188FA Optional Sleeve \$88.84
Honda													
Dirt	GSXR1100F Katana 12:1 Comp.	1988-92	78 x 59	80.00	1186cc	R1186	\$755.44	4614M08000	\$166.22	3150XG	S520	CW20	W6068 Optional Base Gasket \$34.75
ATV													<i>Cylinder boring only</i>
Street	GSXR1100 13:1 Comp.	1989-92	78 x 59	80.50	1201cc			*4610M08050	B.O.D.	3169XC	S520	CW20	
Kawasaki													<i>Must use Big Block</i>
Dirt	GSXR1100F Katana 12:1 Comp.	1988-92	78 x 59	81.00	1216cc	R1216	\$755.44	4617M08100	\$166.22	3189XG	S520	CW20	
ATV													<i>Cylinder boring only</i>
Street	GSXR1100 12:1 Comp.	1989-92	78 x 59	81.00	1216cc	R1216	\$755.44	4617M08100	\$166.22	3189XG	S520	CW20	
Polaris													<i>Cylinder boring only</i>
ATV	GSXR1100 13.5:1 Comp.	1988-92	78 x 59	83.00	1277cc			*4744M08300	B.O.D.	3268XG	S520	CW20	
Suzuki													<i>Cylinder boring only</i>
Dirt	GSXR1100F Katana 12:1 Comp.	1988-92	78 x 59	83.00	1277cc			*4744M08300	B.O.D.	3268XG	S520	CW20	
ATV													<i>Cylinder boring only</i>
Street	GSXR1100 12:1 Comp.	1989-92	78 x 59	81.00	1216cc	R1216	\$755.44	4617M08100	\$166.22	3189XG	S520	CW20	
Yamaha													<i>Cylinder boring only</i>
Dirt	GSXR1100 13.5:1 Comp.	1988-92	78 x 59	83.00	1277cc			*4744M08300	B.O.D.	3268XG	S520	CW20	
ATV													<i>Cylinder boring only</i>
Street	GSXR1100 13.5:1 Comp.	1989-92	78 x 59	83.00	1277cc			*4744M08300	B.O.D.	3268XG	S520	CW20	
PWC													<i>Cylinder boring only</i>
Sleeves	GSXR1100F Katana 12:1 Comp.	1988-92	78 x 59	83.00	1277cc			*4744M08300	B.O.D.	3268XG	S520	CW20	
Rings													<i>Cylinder boring only</i>
Accessories	GSXR1100F Katana 13.5:1 Comp.	1988-92	78 x 59	83.00	1277cc			*4744M08300	B.O.D.	3268XG	S520	CW20	
Apparel													<i>Cylinder boring only</i>

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Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

SUZUKI		Street Bikes												
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit			
GSXR1100 GSXR1100F Katana 13.5:1 Comp. <i>Resleeving & crankcase cleanup required - Not recommended for street use.</i> <i>Must use Big Block</i>	1989-92 1988-92	78 x 59	85.00	1340cc			*4745M08500	B.O.D.	3347XC	S520 CW20	W5481 Copper Head Gasket \$64.53 W6069 Optional Base Gasket \$34.75 3188FA Optional Sleeve \$88.84		Electronics	Fuel Management
GSXR1100 12:1 Comp.	1993-98	77 x 60	77.00	1117cc	*R1117	B.O.D.	*4543M07700	B.O.D.	3032XG	S520 CW20	W5479 Spring Steel Head Gasket \$90.56 W6070 Optional Base Gasket \$34.75		Crankshafts	Cams/Valves
GS1100 GSX1100E 10.25:1 Comp. <i>Cylinder boring only</i>	1980-83	72 x 66	74.00	1134cc	K1133	\$707.33	4178M07400	\$152.32	2913XC	S555 CW18	W3925 MLS (Multi-layered Steel) Head Gasket \$83.73 W5371 Fiber Base Gasket \$14.32		Clutch	Top End
GS1100 GSX1100E 10.25:1 Comp. <i>Cylinder boring only</i>	1980-83	72 x 66	75.00	1166cc	K1168	\$707.33	4193M07500	\$152.32	2953XG	S555 CW18	W3925 MLS (Multi-layered Steel) Head Gasket \$83.73 W5371 Fiber Base Gasket \$14.32		Can-Am	ATV
GS1100 GSX1100E <i>Race use only</i> 13.5:1 Comp. <i>Cylinder boring only</i>	1980-83	72 x 66	75.00	1166cc			4176M07500	\$187.22	2953XG	S555 CW18	W2945 Spring Steel Head Gasket \$64.53 FL692SL Optional Sleeve \$67.52		European	Dirt
GS1100 GSX1100E <i>Race use only</i> 13:1 Comp. <i>Resleeving, crankcase cleanup, and W3716-1 block required.</i>	1980-83	72 x 66	83.00	1428cc			*4252M08300	B.O.D.	3268XG	S556 CW18	W5950 Copper Head Gasket \$64.53 KA773SL Optional Sleeve \$70.15		Street	Honda
GS1150 10.25:1 Comp. <i>Cylinder boring only</i>	1983-86	76 x 66	77.00	1197cc	*K1199	B.O.D.	*4345M07600	B.O.D.	2992XG	S520 CW20	W3927 MLS (Multi-layered Steel) Head Gasket \$83.73 W5375 Fiber Base Gasket \$14.32		ATV	Street
GS1150 10.25:1 Comp. <i>Cylinder boring only</i>	1983-86	74 x 66	77.00	1229cc	K1229	\$719.17	4345M07700	\$155.28	3032XG	S520 CW20	W3928 MLS (Multi-layered Steel) Head Gasket \$83.73 W5375 Fiber Base Gasket \$14.32		Kawasaki	Dirt
GSF1200SX Bandit 11:1 Comp. <i>Cylinder boring only</i>	1996-05	79 x 59	81.00	1216cc	CK101	\$650.36	4683M08100	\$139.95	3189XG	S520 CW20	W5536 Spring Steel Head Gasket \$90.56 W6068 Optional Base Gasket \$34.75		ATV	Street

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- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

SUZUKI

Street Bikes

	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Electronics	GSX1300R Hayabusa 13:1 Comp.	1999-07	81 x 63	81.00	1298cc	CK104	\$650.36	4690M08100	\$139.95	3189XG	S520 Optional Tool Steel Pin: S698	W6028 Spring Steel Head Gasket \$90.56
Fuel Management												W6071 Optional Base Gasket \$31.64
Crankshafts												CW20
Cams/Valves	GSX1300R Hayabusa 12:1 Comp. <i>Cylinder boring and replating required</i>	1999-07	81 x 63	83.00	1363cc	CK105	\$650.36	4692M08300	\$139.95	3268XG	S520 Optional Tool Steel Pin: S698	W5784 Spring Steel Head Gasket \$90.56
Clutch												W6071 Optional Base Gasket \$31.64
Top End												CW20
												W5976 Spring Steel Head Gasket \$90.56
Can-Am	GSX1300R Hayabusa 12:1 Comp. <i>Cylinder boring and replating required</i>	1999-07	81 x 63	84.00	1396cc	CK121	\$650.36	4746M08400	\$139.95	3307XC	S520 Optional Tool Steel Pin: S698	W6071 Optional Base Gasket \$31.64
ATV												W6071 Optional Base Gasket \$31.64
European												CW20
Dirt	GSX1300R Hayabusa 13.5:1 Comp. <i>Cylinder boring and replating required</i>	1999-07	81 x 63	85.00	1429cc	CK171	\$650.36	4864M08500	\$139.95	3346XR	S549 Optional Tool Steel Pin: S698	W6357 Spring Steel Head Gasket \$90.56
Street												W6071 Optional Base Gasket \$31.64
Honda												CW20
Dirt												W5976 Spring Steel Head Gasket \$90.56
ATV	GSX1300R Hayabusa Flat Top conversion 13.5:1 <i>Cylinder boring and replating required</i>	1999-07	81 x 63	84.00	1396cc	CK181	\$650.36	4892M08400	\$139.95	3307XC	Optional Tool Steel Pin: S698	W6071 Optional Base Gasket \$31.64
Street												W6071 Optional Base Gasket \$31.64
Kawasaki												CW20
Dirt	GSX1300R Hayabusa Turbo Applications 9.5:1 Comp. <i>Must use cylinder spacer</i>	1999-07	81 x 63	81.00	1298cc	CK163	\$650.36	4856M08100	\$139.95	3189XG	S698	W6028 Spring Steel Head Gasket \$90.56
ATV												W6071 Optional Base Gasket \$31.64
Street												W6342 Cylinder Spacer \$33.20
KTM												CW20
Dirt	GSX1300R Hayabusa Turbo Applications 10.0:1 Comp. <i>Cylinder boring and replating required</i>	1999-07	81 x 63	83.00	1363cc	CK164	\$650.36	4856M08300	\$139.95	3268XG	S698	W6071 Optional Base Gasket \$31.64
ATV												W6342 Cylinder Spacer \$33.20
Street												W6071 Optional Base Gasket \$31.64
Polaris												CW20
ATV	GSX1300R Hayabusa Turbo Applications 10.0:1 Comp. <i>Cylinder boring and replating required</i>	1999-07	81 x 63	83.00	1363cc	CK164	\$650.36	4856M08300	\$139.95	3268XG	S698	W5784 Spring Steel Head Gasket \$90.56
Suzuki												W6071 Optional Base Gasket \$31.64
Dirt												W6342 Cylinder Spacer \$33.20
Street												W6071 Optional Base Gasket \$31.64



Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

SUZUKI		Street Bikes												
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit			
GSX1340R Hayabusa 13.5:1 Comp. ArmorGlide skirt coat	2011-12	81 x 65	81.00	1340cc	CK203	\$559.80 Base gasket not in kit	4965M08100	\$139.95	3189XG	S600 CW18	W6028 Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64			
GSX1340R Hayabusa 13.5:1 Comp. Cylinder boring and replating required ArmorGlide skirt coat	2011-12	81 x 65	83.00	1407cc	CK204	\$559.80 Base gasket not in kit	4965M08300	\$139.95	8300XX	S600 CW18	W5784 Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64			
GSX1340R Hayabusa 13.5:1 Comp. Cylinder boring and replating required ArmorGlide skirt coat	2011-12	81 x 65	84.00	1441cc	CK205	\$559.80 Base gasket not in kit	4965M08400	\$139.95	8400XX	S600 CW18	W5976 Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64			
GSX1340R Hayabusa Flat Top conversion Cylinder boring and replating required ArmorGlide skirt coat	2011-12	81 x 65	84.00	1441cc	CK210	\$559.80 Base gasket not in kit	4969M08400	\$139.95	8400XX	S665 CW18	W5976 Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64			
GSX1340R Hayabusa Turbo Applications 9.5:1 Comp. Must use cylinder spacer ArmorGlide skirt coat	2011-12	81 x 65	81.00	1340cc	CK208	\$559.80 Base gasket not in kit	4968M08100	\$139.95	8100XX	S621 CW18	W6028 Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64 W6342 Cylinder Spacer \$33.20			
GSX1340R Hayabusa Turbo Applications 9.5:1 Cylinder boring and replating required. Must use cylinder spacer. ArmorGlide skirt coat	2011-12	81 x 65	83.00	1407cc	CK209	\$559.80 Base gasket not in kit	4968M08300	\$139.95	8300XX	S621 CW18	W5784 Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64 W6342 Cylinder Spacer \$33.20			



- Electronics
- Fuel Management
- Crankshafts
- Cams/Valves
- Clutch
- Top End**
- Can-Am
- ATV
- European
- Dirt
- Street
- Honda
- Dirt
- ATV
- Street
- Kawasaki
- Dirt
- ATV
- Street
- KTM
- Dirt
- ATV
- Street
- Polaris
- ATV
- Suzuki**
- Dirt
- ATV
- Street**
- Yamaha
- Dirt
- ATV
- Street
- PWC
- Sleeves
- Rings
- Accessories
- Apparel