

## Personal Water Craft • Arctic Cat • Kawasaki

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
<b>Arctic Cat</b>											
<b>650cc</b> Twin Cylinder		76	639	76.00	0.31	632M07600	\$133.21	2992TD	S461	W5387	B1024
<b>Barracuda 640</b>	1994-95	x	652	76.50	0.81	632M07650		3012TD		\$51.84	\$18.09
<b>Daytona 640</b>	1993-95	71	661	77.00	1.31	632M07700		3032TD	CW20		
<b>Monte Carlo 640</b>	1994-97										
<b>Montego 640</b>	1994-97			76.00	0.31	WK1084	\$318.26				
<b>Montego Deluxe 640</b>	1994-97			76.50	0.81	WK1085					
<b>Tigershark 640</b>	1993			77.00	1.31	WK1086					
<b>TS 640</b>	1998-99										
<b>TSL 640</b>	1998										
Note: *0.31 not standard • Replacement must be bored.											
<b>900cc</b> Triple Cylinder		76.5	896	76.50	STD	2349M07650	\$104.22	3012TDW	S512	W5591	B1024
<b>Monte Carlo 900</b>	1996	x	998	80.50	4.00	2349M08050	\$120.37	3169TD		\$92.24	\$18.09
<b>Tigershark 900</b>	1995	65							CW20		
<b>Nikasil Bore</b> - Cylinder sleeving required for 76.5 & 80.5mm bore.				76.50	STD	WK1093	\$404.90				
				80.00	4.00	WK1127	\$453.35				
<b>1000cc</b> Triple Cylinder		81	1000	81.00	STD	2394M08100	\$120.37	3189KD	S539	W5591	
<b>Daytona 1000</b>	1997	x	1100	85.00	4.00	718M08500	\$152.16	3347KD		\$87.85	
<b>Monte Carlo 1000</b>	1997	64.6							CW22		
<b>Nikasil Bore</b> - Cylinder sleeving required for 85mm bore				81.00	STD	WK1216	\$453.35				
				85.00	4.00	WK1217	\$548.72				
<b>Kawasaki</b>											
<b>300cc</b> Single Cylinder		76	295	76.00	STD	549M07600	\$121.92	2292TD	S513	W5291	B1022
<b>300 SX</b>	1987-91	x	299	76.50	0.50	549M07650		3012TD		\$28.55	\$16.96
<b>JS300</b>	1986-88	64.9	303	77.00	1.00	549M07700		3032TD	CW18		
			307	77.50	1.50	549M07750	\$134.11	3051TD			
			311	78.00	2.00	549M07800		3071TD			
				76.00	STD	WK1026	\$150.47				
				76.50	0.50	WK1027					
				77.00	1.00	WK1028					
				77.50	1.50	WK1029	\$162.66				
				78.00	2.00	WK1030					
<b>440cc</b> Twin Cylinder		68	439	68.25	0.25	2084M06825	\$102.35	2687CD	S259	W5293	B1021
<b>JS440</b>	1976-92	x	442	68.50	0.50	2084M06850		2697CD		\$39.29	\$16.96
		60	449	69.00	1.00	2084M06900		2717CD	CW16		
			455	69.50	1.50	2084M06950	\$112.59	2736CD			
			462	70.00	2.00	2084M07000		2756CD			
				68.25	0.25	WK1001	\$250.13				
				68.50	0.50	WK1002	\$243.99				
				69.00	1.00	WK1003					
				69.50	1.50	WK1004	\$264.47				
				70.00	2.00	WK1005					
<b>475cc Big Bore Kit</b> Twin Cylinder		71	475	71.00	STD	423M07100	\$183.66	2795CD	S259	W5294	B1021
<b>JS440</b>	1976-92	x	481	71.50	0.50	423M07150		2815CD		\$39.29	\$16.96
		60	488	72.00	1.00	423M07200		2835CD	CW16		
			496	72.50	1.50	423M07250	\$202.03	2854CD			
			502	73.00	2.00	423M07300		2874CD			
				71.50	0.50	WK1007	\$406.61				
				72.00	1.00	WK1008					
				73.00	2.00	WK1010	\$443.35				
<b>550cc</b> Twin Cylinder		75	531	75.00	STD	516M07500	\$115.73	2953TC	S259	W5295	B1021
<b>550SX</b>	1989-91	x	537	75.50	0.50	516M07550		2973TC		\$41.92	\$16.96
<b>JS550</b>	1982-88	60	544	76.00	1.00	516M07600		2992TC	CW16		
			551	76.50	1.50	516M07650	\$127.30	3012TC			
			559	77.00	2.00	516M07700		3032TC			
				75.00	STD	WK1011	\$273.38				
				75.50	0.50	WK1012					
				76.00	1.00	WK1013					
				76.50	1.50	WK1014	\$296.52				
				77.00	2.00	WK1015					

**WK kits Include:** Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.

## Personal Water Craft • Kawasaki

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	
<b>Kawasaki</b>												
<b>550cc</b> Twin Cylinder <b>550 SX</b>  Cylinder Reed Crankcase cleanup required for 76.5 & 77mm bore	1992-95	75	531	75.00	STD	608M07500	\$116.97	2953TD	S259	W5296	B1021	
		x	537	75.50	0.50	608M07550		2973TD		\$50.02	\$16.96	
		60	544	76.00	1.00	608M07600		2992TD	CW16			
			551	76.50	1.50	608M07650	\$127.30	3012TD				
			559	77.00	2.00	608M07700		3032TD				
				75.00	STD	WK1045	\$283.96					
		75.50	0.50	WK1046								
		76.00	1.00	WK1047								
		76.50	1.50	WK1048	\$304.62							
		77.00	2.00	WK1049								
<b>650cc</b> Twin Cylinder <b>650 SX</b> <b>SC 650</b> <b>TS 650</b> <b>X-2 (650)</b>	1987-93 1991-95 1989-96 1986-95	76	635	76.00	STD	549M07600	\$121.92	2292TD	S513	W5297	B1022	
		x	643	76.50	0.50	549M07650		3012TD		\$47.31	\$16.96	
		70	657	77.00	1.00	549M07700	\$134.11	3032TD	CW18			
			660	77.50	1.50	549M07750		3051TD				
			668	78.00	2.00	549M07800		3071TD				
				76.00	STD	WK1016	\$291.15					
		76.50	0.50	WK1017								
		77.00	1.00	WK1018								
		77.50	1.50	WK1019	\$315.53							
		78.00	2.00	WK1020								
<b>750cc</b> Twin Cylinder/Small Pin <b>750 SS</b> <b>750 SX</b> <b>750 ZXi</b> <b>ST 750</b> <b>STS 750</b> <b>Super Sport Xi 750</b> <b>XiR 750</b>  Crankcase cleanup and cylinder sleeving required for 83mm thru 85.5mm bore.	1992-95 1992-95 1995 1993-95 1995 1993-95 1994	80	743	80.00	STD	813M08000	\$136.38	3150KD	S650	W6211	W5503	
		x	752	80.50	0.50	813M08050		3169KD		80-83mm	85-	B1023
		74	760	81.00	1.00	813M08100		3189KD	CW20	\$85.00	85.5mm	\$18.09
			771	81.50	1.50	813M08150	\$150.03	3207KD			\$56.93	
			779	82.00	2.00	813M08200		3228KD				
			795	83.00	3.00	813M08300		3268KD				
			840	85.00	5.00	813M08500		3347KD				
			849	85.50	5.50	813M08550		3367KD				
				80.00	STD	WK1059	\$357.76					
				80.50	0.50	WK1060						
				81.00	1.00	WK1061						
				81.50	1.50	WK1062	\$385.06					
		82.00	2.00	WK1063								
		83.00	3.00	WK1090								
		85.00	5.00	WK1091								
		85.50	5.50	WK1092								
<b>750cc</b> Twin Cylinder/Small Pin <b>750 SS</b> <b>750 STX</b> <b>750 ZXi</b> <b>STS 750</b> <b>Super Sport Xi 750</b> <b>Xi Sport 750</b>  Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore.  Replaces 733 series with KD rings, stronger forging and stronger 22mm pin.	1996-97 1998 1996-97 1996-97 1996-97 1998-99	80	743	80.00	STD	809M08000	\$136.38	3150KD	S662	W6211	W5779	
		x	752	80.50	0.50	809M08050		3169KD		80-83mm	84-	B1030
		74	760	81.00	1.00	809M08100		3189KD	CW22	\$80.95	84.5mm	\$18.09
			771	81.50	1.50	809M08150	\$150.03	3207KD			\$49.83	
			779	82.00	2.00	809M08200		3228KD				
			795	83.00	3.00	809M08300		3268KD				
			820	84.00	4.00	809M08400		3307KD				
			830	84.50	4.50	809M08450		3327KD				
				80.00	STD	WK1241	\$357.76					
				80.50	0.50	WK1242						
				81.00	1.00	WK1243						
				81.50	1.50	WK1244	\$385.06					
		82.00	2.00	WK1245								
		83.00	3.00	WK1261	\$349.89							
		84.00	4.00	WK1262								
		84.50	4.50	WK1263								
<b>750cc</b> Twin Cylinder <b>750 SXi</b> <b>750 SXi Pro</b>  Electra Coated Special boost hole & reed cut away	1995-96 1998-02	80	791	82.50	2.50	810M08250	\$172.55	8250KB	S640	W6211	B1030	
		x	800	82.96	2.96	810M08296		8300KB		1996-02	\$18.09	
		74							CW22	\$80.95		
<b>800cc</b> <b>800 SX-R</b>	2003-09	82	782	82.00	STD	837M08200	\$140.63	3228KD	S662	W6197	B1030	
		x	791	82.50	0.50	837M08250		3248KD		\$62.73	\$18.09	
		74	800	82.96	0.96	837M08296	\$172.55	3268KD	CW22			

Fuel Management  
Crankshafts  
Cams/Valves  
Clutch  
Top End  
European  
Dirt  
Street  
Honda  
Dirt  
ATV  
Street  
Kawasaki  
Dirt  
ATV  
Street  
KTM  
Dirt  
ATV  
Street  
Polaris  
ATV  
Suzuki  
Dirt  
ATV  
Street  
Yamaha  
Dirt  
ATV  
Street  
PWC  
Sleeves  
Rings  
Accessories  
Apparel



## Personal Water Craft • Kawasaki • Polaris

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing		
<b>Kawasaki</b>													
<b>900cc</b> Triple Cylinder <b>900 STS</b> <b>900 STX</b> <b>900 ZXi</b>		73	891	73.00	STD	659M07300	\$121.27	2874CD	S512	W5459	B1023		
	2001-02	x	903	73.50	0.50	659M07350		2894CD		\$108.08	\$18.09		
	1997-06	71	915	74.00	1.00	659M07400		2913CD	CW20				
	1995-97		928	74.50	1.50	659M07450	\$133.39	2933CD					
					73.00 73.50 74.00 74.50	STD 0.50 1.00 1.50	WK1100 WK1101 WK1102 WK1103	\$471.89 \$508.25					
<b>1100cc</b> Triple cylinder/Big pin <b>1100 STX</b> <b>1100 ZXi</b>  Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore  Replaces 733 series with KD rings, stronger forging and stronger 22mm pin	1997-99	80	1071	80.00	STD	809M08000	\$136.38	3150KD	S662	W5522	W5780	B1030	
	x	1083	80.50	0.50	809M08050		3169KD			80-	82-	\$18.09	
	1996-03	71	1097	81.00	1.00	809M08100		3189KD	CW22	81.5mm	84.5mm		
		1106	81.50	1.50	809M08150	\$150.03	3207KD			\$116.17	\$99.75		
		1125	82.00	2.00	809M08200		3228KD						
		1151	83.00	3.00	809M08300		3268KD						
		1179	84.00	4.00	809M08400		3307KD						
		1193	84.50	4.50	809M08450		3327KD						
					80.00 80.50 81.00	STD 0.50 1.00	WK1246 WK1247 WK1248	\$525.31					
					81.50 82.00 83.00 84.00	1.50 2.00 3.00 4.00	WK1249 WK1250 WK1264 WK1265	\$566.26 \$549.84					
<b>1200cc</b> Triple cylinder <b>Ultra 150 (1200)</b>  Cylinder sleeving or replating required for oversizes	1999-05	80	1176	80.00	STD	749M08000	\$136.38	3150TD	S598	W5781	B1075		
	x	1191	80.50	0.50	749M08050		3169TD			\$186.12	\$18.09		
		78	1205	81.00	1.00	749M08100		3189TD	CW24				
					80.00 80.50 81.00	STD 0.50 1.00	WK1267 WK1268 WK1269	\$595.26					
<b>Polaris</b>													
<b>650cc</b> Triple cylinder <b>SL 650</b> <b>SL 650 STD</b>	1992-95	65	647	65.00	STD	624M06500	\$125.11	2559CD	S280	W5325	B1014		
	x	656	65.50	0.50	624M06550		2579CD			\$70.42	\$18.09		
	1995	65	665	66.00	1.00	624M06600		2598CD	CW18				
		675	66.50	1.50	624M06650	\$137.64	2618CD						
		685	67.00	2.00	624M06700		2638CD						
					65.00 65.50 66.00 66.50 67.00	STD 0.50 1.00 1.50 2.00	WK1064 WK1065 WK1066 WK1067 WK1068	\$445.75 \$483.34					
<b>700cc</b> Twin cylinder <b>Freedom 700</b> <b>Hurricane 700</b> <b>SL 700</b> <b>SL 700 Deluxe</b> <b>SLH 700</b> <b>SLT 700</b> <b>SLTH 700</b> <b>Virage 700</b>	2002-04	81	700	81.00	STD	700M08100	\$127.53	3189TD	S512	W5523	B1039		
	x	710	81.50	0.50	700M08150		3209TD			1996-00	\$18.09		
	1996-97	68	718	82.00	1.00	700M08200		3228TD	CW20	\$54.17			
	1996-97		726	82.50	1.50	700M08250	\$140.30	3248TD					
	1997		734	83.00	2.00	700M08300		3268TD					
					81.00 81.50 82.00	STD 0.50 1.00	WK1137 WK1138 WK1139	\$309.23					
					82.50 83.00	1.50 2.00	WK1140 WK1141	\$334.77					
<b>750cc</b> Triple cylinder <b>MSX 110 (750)</b> <b>MSX 150 (750)</b> <b>SL 750</b> <b>SLT 750</b>	2004	69.75	744	69.75	STD	633M06975	\$130.13	2746CD	S343	W5385	W5436	B1014	
	x	755	70.25	0.50	633M07025		2766CD			69.75-	71.25	\$18.09	
	2003-04	65	766	70.75	1.00	633M07075		2786CD	CW18	70.75mm	-72mm		
	1993-95		777	71.25	1.50	633M07125	\$143.12	2805CD		1992-96	1992-96		
	1994-95		783	71.50	1.75	633M07150		2815CD		\$70.42	\$70.42		
			795	72.00	2.25	633M07200		2835CD					
					69.75 70.25 70.75 71.25 71.50 72.00	STD 0.50 1.00 1.50 1.75 2.25	WK1075 WK1076 WK1077 WK1078 WK1128 WK1087	\$460.81 \$499.78					

**WK kits Include:** Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.

## Personal Water Craft • *Polaris*

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
<b>Polaris</b>											
<b>777cc</b> Twin cylinder <b>Octane 777</b> <b>Virage i 777</b>	2002-04	84 x 70	775.8 785.1 794.4	84.00 84.50 85.00	STD 0.50 1.00	811M08400 811M08450 811M08500	\$153.73	8400KB 8450KB 8500KB	S662 CW22		
	2002-04		799.1	85.25	1.25	811M08525	\$169.10	8525KB			
	2002-04	85 x 70	794.4 799.1	85.00 85.25	1.00 1.25	812M08500 812M08525	\$196.88	8500KB 8525KB	S662 CW22		
Electra Coated Special low dome race part - Head modifications required											
<b>780cc</b> Triple cylinder <b>SL 780</b> <b>SLT 780</b> <b>SLX 780</b>	1996-97	71.3 x 65	783 794	71.50 72.00	0.20 0.71	633M07150 633M07200	\$143.12	2815CD 2835CD	S343 CW18	W5555 \$102.64	B1014 \$18.09
	1996-97			71.50	0.20	WK1167	\$529.00				
	1995-96			72.00	0.71	WK1218	\$532.00				
<b>785cc</b> Triple cylinder <b>PRO 785</b> <b>SLX PRO 785</b>	1999-00	69.7 x 68	779	69.70	STD	722M06970	\$138.97	2746CD	S343	W5669 \$71.24	B1014 \$18.09
	1997-98			69.70	STD	WK1223	\$488.15		CW18		
XPS coated Nikasil Bore - Cylinder sleeving or replating required for oversizes.											
<b>900cc</b> Triple cylinder <b>SL 900</b>	1996-97	74.5 x 68	889	74.50	STD	687M07450	\$127.53	2933TD	S512	W5524 \$74.35	B1039 \$18.09
			901	75.00	0.50	687M07500		2953TD			
			913	75.50	1.00	687M07550		2973TD	CW20		
			925	76.00	1.50	687M07600	\$140.30	2992TD			
			937	76.50	2.00	687M07650		3012TD			
						74.50	STD	WK1142	\$456.94		
<b>1050cc</b> Triple cylinder <b>SL 1050</b> <b>SLTX 1050</b> <b>SLX 1050</b> <b>SLXH 1050</b>	1997	81 x 68	1051 1064	81.00 81.50	STD 0.50	781M08100 781M08150	\$156.65	8100LF 8150LF	S512	W5525 \$74.35	B1039 \$18.09
	1996-99		1077	82.00	1.00	781M08200		8200LF	CW20		
	1999		1090	82.50	1.50	781M08250	\$172.32	8300LF			
	1998		1102	83.00	2.00	781M08300					
				81.00	STD	WK1307	\$554.30				
				81.50	0.50	WK1308					
				82.00	1.00	WK1309					
				82.50	1.50	WK1310	\$591.31				
				83.00	2.00	WK1311					
<b>1200cc</b> Triple cylinder <b>Genesis 1200</b> <b>Genesis FFI 1200</b> <b>Genesis Ficht 1200</b> <b>Genesis i 1200</b> <b>MSX 140 H.O. (1200)</b> <b>Pro 1200</b> <b>SLTX-B (X-45) 1200</b> <b>SLX 1200</b> <b>Virage TX 1200</b> <b>Virage TXI 1200</b>	1999-02	84 x 70	1163.8 1177.7	84.00 84.50	STD 0.50	811M08400 811M08450	\$153.73	8400KB 8450KB	S539		
	1999-00		1191.6	85.00	1.00	811M08500		8500KB	CW22		
	1999		1198.7	85.25	1.25	811M08525	\$169.10	8525KB			
	2001-04										
	2003-04										
	2000-01										
	1999										
2000-01											
2000-02											
2001-02											
<b>1200cc</b> Triple cylinder <b>Pro 1200</b>	2000-01	85 x 70	1191.6 1198.7	85.00 85.25	1.00 1.25	812M08500 812M08525	\$196.88	8500KB 8525KB	S662 CW22		
Electra coated Special low dome race part Head modifications required											

Fuel Management

Crankshafts

Cams/Valves

Clutch

Top End

European

Dirt

Street

Honda

Dirt

ATV

Street

Kawasaki

Dirt

ATV

Street

KTM

Dirt

ATV

Street

Polaris

ATV

Suzuki

Dirt

ATV

Street

Yamaha

Dirt

ATV

Street

PWC

Sleeves

Rings

Accessories

Apparel

## Personal Water Craft • Sea-Doo

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
<b>Sea-Doo</b>											
<b>580cc</b> Twin cylinder		76	580	76.00	STD	734M07600	\$149.63	2292TD	S477	W5450	B1003
<b>Explorer 580</b>	1993	x	588	76.50	0.50	734M07650		3012TD		\$85.30	\$16.96
<b>GT 580</b>	1990-91	64	595	77.00	1.00	734M07700		3032TD	CW18		
<b>GTS 580</b>	1992-96		602	77.50	1.50	734M07750	\$164.59	3051TD			
<b>GTX 580</b>	1992-93										
<b>Sea-Doo 580</b>	1988-89			76.00	STD	WK1251	\$384.56				
<b>SI 580</b>	1990			76.50	0.50	WK1252					
<b>SP 580</b>	1991-96			77.00	1.00	WK1253					
<b>SPI 580</b>	1991-96			77.50	1.50	WK1254	\$414.48				
<b>SPX 580</b>	1993										
<b>ST 580</b>	1990										
<b>XP 580</b>	1991-92										
Electra Coated											
<b>650cc</b> Twin cylinder		78	650	78.00	STD	663M07800	\$143.88	3071LK	S512	W5384	B1039
<b>Explorer 650</b>	1994-96	x	658	78.50	0.50	663M07850		3091LK		\$71.02	1995-96
<b>GTX 650</b>	1994-95	68	666	79.00	1.00	663M07900		3110LK	CW20		\$18.09
<b>Speedster 650</b>	1994-95		674	80.00	2.00	663M08000	\$158.27	3150LK			
<b>Sportster 650</b>	1995										
<b>SPX 650</b>	1994-95			78.00	STD	WK1116	\$358.78				
<b>XP 650</b>	1993-94			78.50	0.50	WK1117					
				79.00	1.00	WK1118					
				80.00	2.00	WK1119	\$387.56				
<b>718cc</b> Twin cylinder		82	718	82.00	STD	775M08200	\$143.88	8200LF	S461	W5460	B1071
<b>Challenger 718</b>	1998	x	726	82.50	0.50	775M08250		8250LF		\$71.02	\$18.09
<b>Challenger 718</b>	2000-01	68	735	83.00	1.00	775M08300		8300LF	CW20		
<b>Explorer 718</b>	1997 & 02		744	83.50	1.50	775M08350	\$158.27	8350LF			
<b>GS 718</b>	1997-01		754	84.00	2.00	775M08400		8400LF			
<b>GSI 718</b>	1997										
<b>GTI 718</b>	1996-05			82.00	STD	WK1295	\$358.78				
<b>GTI 718 LE</b>	2002-04			82.50	0.50	WK1296					
<b>GTS 718</b>	1997-01			83.00	1.00	WK1297					
<b>HX 718</b>	1995-97			83.50	1.50	WK1298	\$387.56				
<b>SP 718</b>	1997			84.00	2.00	WK1299					
<b>Speedster 718</b>	1996-97										
<b>Speedster 718 SK</b>	1999										
<b>Sportster 1800 (718)</b>	1998-99										
<b>Sportster 718</b>	1996-98										
<b>Sportster 718 LT</b>	2002										
<b>SPX 718</b>	1996										
<b>XP 718</b>	1995-97										
Stock Style Ring											
<b>780cc</b> Twin cylinder		82	780	82.00	STD	779M08200	\$143.88	8200LF	S461	W5556	B1072
<b>3D Base 782</b>	2005	x	785	82.10	0.10	779M08210		8210LF		1995-02	\$18.09
<b>3D Premium 782</b>	2005	74	791	82.50	0.50	779M08250		8250LF	CW20	\$75.09	
<b>Challenger 1800 (782)</b>	1997-99		800	82.96	0.96	779M08296*		8300LF*			
<b>Challenger 782</b>	1996-97		801	83.00	1.00	779M08300		8300LF			
<b>GSX 782</b>	1996-97		810	83.50	1.50	779M08350	\$158.27	8350LF			
<b>GSX 782 RFI</b>	1999-00		820	84.00	2.00	779M08400		8400LF			
<b>GTI 782 LE</b>	2005										
<b>GTI 782 LE RFI</b>	2003-05			82.00	STD	WK1300	\$362.85				
<b>GTI 782 RFI</b>	2004-05			82.10	0.10	WK1301					
<b>GTX 782</b>	1996-99			82.50	0.05	WK1302					
<b>GTX 782 RFI</b>	1998-02			83.00	1.00	WK1303					
<b>Speedster 782</b>	1998-99			83.50	1.50	WK1304	\$391.63				
<b>SPX 782</b>	1997-99			84.00	2.00	WK1305					
<b>XP 782</b>	1996-97										
<b>XP-800 LTD (782)</b>	1995 & 97										
Stock Style Ring											
Must gap rings											



**WK kits Include:** Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.

## Personal Water Craft • *Sea-Doo* • *Wet-Jet*

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
<b>Sea-Doo</b>											
<b>785cc</b> Twin cylinder		82	780	82.00	STD	778M08200	\$153.49	8200KB	S461		B1072
<b>3D Base 782</b>	2005	x	785	82.10	0.10	778M08210		8200KB			\$18.09
<b>3D Premium 782</b>	2005	74	791	82.50	0.50	778M08250		8250KB	CW20		
<b>Challenger 1800 (782)</b>	1997-99		800	82.96	0.96	778M08296		8300KB			
<b>Challenger 782</b>	1996-97										
<b>GSX 782</b>	1996-97										
<b>GSX 782 RFI</b>	1999-00										
<b>GTI 782 LE</b>	2005										
<b>GTI 782 LE RFI</b>	2003-05										
<b>GTI 782 RFI</b>	2004-05										
<b>GTX 782</b>	1996-99										
<b>GTX 782 RFI</b>	1998-02										
<b>Speedster 782</b>	1998-99										
<b>SPX 782</b>	1997-99										
<b>XP 782</b>	1996-97										
<b>XP-800 LTD (782)</b>	1995 & 97										
Electra Coated											
<b>950cc</b> Twin cylinder		88	951	88.00	STD	716M08800	\$164.62	3464KD	S568	W5574	W6250
<b>3D 950 DI</b>	2006-07	x	960	88.50	0.50	716M08850		3484KD		Carb	DI Models
<b>GSX 950 LTD</b>	1997-99	78.2	971	89.00	1.00	716M08900		3503KD	CW21	(Not DI Models)	88-90mm
<b>GTX 950</b>	2000-02		982	89.40	1.40	716M08940	\$181.08	3520KD			
<b>GTX 950 DI</b>	2000-03		993	90.00	2.00	716M09000		3544KD		88-90mm	\$157.35
<b>GTX 950 LTD</b>	1998-02		1017	91.00	3.00	716M09100		3584KD		\$107.38	W6249
<b>LRV 950</b>	2000-01										DI Models
<b>LRV 950 DI</b>	2002-03			88.00	STD	WK1211	\$436.62			W5782	91mm
<b>RX 950</b>	2000-02			88.50	0.50	WK1212				Carb	\$98.49
<b>RX 950 DI</b>	2000-03			89.00	1.00	WK1213				(Not DI Models)	
<b>RXX 950</b>	2001-02			89.40	1.40	WK1214	\$469.54				
<b>Sportster 950 LE</b>	2000-03			90.00	2.00	WK1215				91mm	
<b>Sportster 950 LE DI</b>	2004-05			91.00	3.00	WK1282	\$476.13			\$113.97	
<b>VSP 950 LTD</b>	1999-03										
<b>XP 950</b>	2000-02										
<b>XP 950 DI</b>	2003-04										
<b>XP 950 LTD</b>	1998-03										
• Cylinder sleeving and crankcase cleanup required for 91mm bore.											
• Gaskets in kits do not fit DI models. Order DI parts individually.											
<b>Wet-Jet</b>											
<b>700cc</b> Twin Cylinder		81	701	81.00	STD	790M08100	\$141.06	3189KD	S631	W5543	B1031
<b>Duo 700</b>	1995-96	x	710	81.50	0.50	790M08150		3207KD		\$39.29	\$18.09
<b>Kraze 700</b>	1996-97	68	718	82.00	1.00	790M08200		3228KD	CW20		
<b>ZX 700</b>	1996-97		726	82.50	1.50	790M08250	\$155.18	3248KD			
High Temperature			735	83.00	2.00	790M08300		3268KD			
			753	84.00	3.00	790M08400		3307KD			
				81.00	STD	WK1323	\$321.41				
				81.50	0.50	WK1324					
				82.00	1.00	WK1325					
				82.50	1.50	WK1326	\$349.65				
				83.00	2.00	WK1327					
				84.00	3.00	WK1328					

- Fuel Management
- Crankshafts
- Cams/Valves
- Clutch
- Top End
- European
- Dirt
- Street
- Honda
- Dirt
- ATV
- Street
- Kawasaki
- Dirt
- ATV
- Street
- KTM
- Dirt
- ATV
- Street
- Polaris
- ATV
- Suzuki
- Dirt
- ATV
- Street
- Yamaha
- Dirt
- ATV
- Street
- PWC
- Sleeves
- Rings
- Accessories
- Apparel

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## Personal Water Craft • Yamaha

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	
<b>Yamaha</b>												
<b>500cc</b> Twin cylinder <b>Wave Jammer 500</b> <b>Wave Runner 500</b>	1987-90	72 x 61	496	72.00	STD	586M07200	\$120.82	2835CD	S478	W5235 \$68.52		
	1987-92			72.00	STD	WK1035	\$310.16		CW20			
<b>650cc</b> Twin cylinder <b>Super Jet 650</b> <b>Wave Runner III 650</b> <b>Wave Runner LX 650</b> <b>Wave Runner VXR 650</b>	1990-93	77 x 68	633	77.00	STD	602M07700	\$119.93	3032TD	S423	W5300 \$51.67	B1023 \$18.09	
	1990-96		641	77.50	0.50	602M07750		3051TD				
	1990-92		649	78.00	1.00	602M07800	\$123.93	3071TD	CW20			
	1991-95		658	78.50	1.50	602M07850		3091TD				
				667	79.00	2.00	602M07900		3110TD			
					77.00	STD	WK1040	\$291.53				
<b>701cc</b> Twin cylinder <b>FX-1 700</b> <b>Super Jet 700</b> <b>Wave Blaster 700</b> <b>Wave Raider 700</b> <b>Wave Raider 700 Deluxe</b> <b>Wave Runner III GP 700</b> <b>Wave Runner PRO VXR 700</b> <b>Wave Runner XL 700</b> <b>Wave Venture 700</b> <b>Wave Venture XL 700</b>	1994-95	81 x 68	701	81.00	STD	790M08100	\$141.06	3189KD	S631	W5494 81- 83mm	W5495 84mm	B1031 \$18.09
	1994-07		710	81.50	0.50	790M08150		3207KD				
	1994-96		718	82.00	1.00	790M08200	\$155.18	3228KD	CW20	\$51.84	\$55.56	
	1993-96		726	82.50	1.50	790M08250		3248KD				
	1994-98		735	83.00	2.00	790M08300		3268KD				
	1995-96		753	84.00	3.00	790M08400		3307KD				
	1994-97				81.00	STD	WK1317	\$333.96				
	1993-94				81.50	0.50	WK1318					
	1999-04				82.00	1.00	WK1319					
	1995-98				82.50	1.50	WK1320	\$362.20				
	2002				83.00	2.00	WK1321					
	<b>760cc</b> Twin cylinder <b>Wave Blaster 760</b> <b>Wave Raider 760</b> <b>Wave Runner II 760</b> <b>Wave Venture 760</b>	1996-97	84 x 68	754	84.00	STD	757M08400	\$148.08	3307KD	S631	W5526 84- 85mm	W5527 85.5- 86mm
1996-97			763	84.50	0.50	757M08450		3327KD				
1996-97			771	85.00	1.00	757M08500	\$162.90	3347KD	CW20	\$68.05	\$55.56	
1996-97			780	85.50	1.50	757M08550		3367KD				
1997			789	86.00	2.00	757M08600		3386KD				
					84.00	STD	WK1290	\$364.21				
					84.50	0.50	WK1291					
Cylinder sleeving required for 85.5 & 86mm bore				85.00	1.00	WK1292						
				85.50	1.50	WK1293	\$381.36					
				86.00	2.00	WK1294						
				80.00	STD	WK1299						
				81.00	1.00	WK1306						
				81.00	1.00	WK1335						
<b>784cc</b> Twin cylinder <b>Wave Runner GP 800</b> <b>Wave Runner XL 800</b> <b>Wave Runner XLT 800</b>	1998-05	80 x 78	784	80.00	STD	758M08000	\$145.29	3150KD	S640	W5670 \$102.94	B1074 \$18.09	
	2000-01		794	81.00	1.00	758M08100		3189KD				
	2002-04		804	80.00	STD	WK1306	\$393.52		CW22			
Ceramic Composite Bore <b>1100cc</b> Triple cylinder <b>Wave Raider 1100</b> <b>Wave Venture 1100</b>	1995-96	81 x 68	1051	81.00	STD	791M08100	\$145.29	3189KD	S631	W5462 \$96.85	B1031 \$18.09	
	1996-97		1064	81.50	0.50	791M08150		3207KD				
			1077	82.00	1.00	791M08200	\$159.84	3228KD	CW20			
			1090	82.50	1.50	791M08250		3248KD				
			1104	83.00	2.00	791M08300		3268KD				
					81.00	STD	WK1329	\$532.72				
					81.50	0.50	WK1330					
				82.00	1.00	WK1331						
				82.50	1.50	WK1332	\$576.37					
				83.00	2.00	WK1333						

**WK kits Include:** Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.

## Personal Water Craft • Yamaha • Pistons & Bottom End Kits

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
<b>Yamaha</b>											
<b>1200cc</b> Triple cylinder <b>Wave Runner GP 1200</b>	1997-99	84 x	1131	84.00	STD	757M08400	\$148.08	3307KD	S631	W5570	B1031
<b>Wave Runner SUV 1200</b>	1999-04	x	1142	84.50	0.50	757M08450		3327KD		\$100.31	\$18.09
<b>Wave Runner XL 1200</b>	1998	68	1156	85.00	1.00	757M08500		3347KD	CW20		
			1169	85.50	1.50	757M08550	\$162.90	3368KD			
			1184	86.00	2.00	757M08600		3386KD			
				84.00	STD	WK1312	\$544.55				
				84.50	0.50	WK1313					
				85.00	1.00	WK1314					
				85.50	1.50	WK1315	\$589.01				
				86.00	2.00	WK1316					
<b>1200cc</b> Triple cylinder <b>Wave Runner GP 1200</b>	2000-02	80 x	1176	80.00	STD	758M08000	\$145.29	3150KD	S640	W6314	B1074
<b>Wave Runner XL 1200</b>	1999-00	x	1191	81.00	1.00	758M08100		3189KD		\$193.76	\$18.09
		78	1206						CW22		
Ceramic Composite Bore											
<b>1300cc</b> <b>GP1300R</b> <b>NEW</b>	2003-07	84 x		84.00	STD	867M08400	\$179.20	3307KD	S539	TBA	B1074
		78		84.00	STD	WK1336	\$685.28		CW22		\$18.09

Fuel Management  
Crankshafts  
Cams/Valves  
Clutch  
Top End  
European  
Dirt  
Street  
Honda  
Dirt  
ATV  
Street

## PWC • Bottom End Kits

Model	Years	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Wiseco Crankshaft	Wiseco Con. Rod Kit
<b>Arctic Cat</b>							
<b>650cc All models</b>			B1024 \$18.09				
<b>900cc</b> <b>Tigershark</b> <b>Monte Carlo</b>			B1024 \$18.09				
<b>Kawasaki</b>							
<b>300cc</b>			B1022 \$16.96				
<b>440cc</b>			B1021 \$16.96				
<b>475cc Big Bore Kit All models</b>			B1021 \$16.96				
<b>550cc All models</b>	Thru 1990		B1021 \$16.96				
<b>550cc All models</b>	1991-96		B1021 \$16.96				
<b>650cc All models</b>	All		B1022 \$16.96	B6063 \$33.02	B5003 SX 1987-04 (left) \$36.53		WPR150 \$91.91
<b>750cc All models</b>	Thru 1995		B1023 \$18.09	B6063 \$33.02			
<b>750cc All Models</b>	1996-02		B1030 \$18.09	B6063 \$33.02			WPR151 20mm pin 1996 WPR152 22mm pin \$91.91
<b>800 SX-R</b>	2003-04		B1030 \$18.09	B6063 \$33.02	B5003 \$36.53		WPR152 \$91.91
<b>900cc All models</b>	1995-04		B1023 \$18.09				WPR151 \$91.91
<b>1100cc All models</b>	1996-02		B1030 \$18.09				
<b>1200cc Ultra 150</b>	All		B1075 \$18.09				

Kawasaki  
Dirt  
ATV  
Street  
KTM  
Dirt  
ATV  
Street  
Polaris  
ATV  
Suzuki  
Dirt  
ATV  
Street  
Yamaha  
Dirt  
ATV  
Street  
PWC  
Sleeves  
Rings  
Accessories  
Apparel



## PWC • Bottom End Kits (continued)

Model	Years	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Wiseco Crankshaft	Wiseco Con. Rod Kit
<b>Polaris</b>							
650cc All models			B1014 \$18.09				WPR153 MAG/ Center WPR154 PTO \$94.49
700cc All models			B1039 \$18.09				
750cc All models			B1014 \$18.09				WPR153 MAG/Center WPR154 PTO \$94.49
780cc All models			B1014 \$18.09				WPR153 MAG/Center WPR154 PTO \$94.49
785cc SLX Pro	1997-01		B1014 \$18.09				
900cc All models			B1039 \$18.09				
1050cc All models			B1039 \$18.09				
<b>Sea-Doo</b>							
580cc All models			B1003 \$16.96				
650cc All models			B1039 1995-96 \$18.09	B6072 \$38.54			WPR147 thru 1997 \$91.91
718cc All models			B1071 \$18.09	B6072 \$38.54			
780cc All models			B1072 \$18.09				
785cc All models			B1072 \$18.09	B6073 \$51.40			
950cc All models	1998-04			B6074 \$51.40			WPR182 \$91.91
<b>Wet-Jet</b>							
700cc Duo ZX, Kraze	1995-97		B1031 \$18.09				
<b>Yamaha</b>							
650cc All models		WB1004 \$51.45	B1023 \$18.09	B6064 \$38.54	B5035 \$146.87		WPR143 \$91.91
701cc All models		WB1000 \$84.44	B1031 \$18.09	B6064 \$38.54			WPR143 \$91.91
760cc All models		WB1004 \$51.45	B1031 \$18.09	B6064 \$38.54	B5035 \$146.87		WPR143 \$91.91
765cc Superjet 650 <b>NEW</b>	1990-07				BK5033 \$175.15		
700cc Superjet 700 <b>NEW</b>	1990-07				BK5033 \$175.15		
784cc All 800's XL XLT GP	All		B1074 \$18.09				
1100cc WaveRaider 100 WaveVenture	1995-97 1996-97		B1031 \$18.09	B6064 WR \$38.54	B5035 \$146.87		WPR143 \$91.91
1200cc GP1200 XL1200 SUV	1997-99 1998 All Years		B1031 \$18.09	B6065 GP&XL \$51.40 B6064 SUV \$38.54			WPR143 \$91.91
1200cc GP1200 XL1200	2000 and up 1999 and up		B1074 \$18.09	B6065 \$51.40			
1200cc SUV1200 <b>NEW</b>	1999-04				BK5033 \$175.15		



Fuel Management

Crankshafts

Cams/Valves

Clutch

Top End

European

Dirt

Street

Honda

Dirt

ATV

Street

Kawasaki

Dirt

ATV

Street

KTM

Dirt

ATV

Street

Polaris

ATV

Suzuki

Dirt

ATV

Street

Yamaha

Dirt

ATV

Street

PWC

Sleeves

Rings

Accessories

Apparel

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## Sleeves



## Off-Road Cycle & ATV



## PWC



Model	Years	LA Sleeve Part No.	Advanced Sleeve Part No.
<b>Kawasaki</b>			
<b>900cc</b>	1995-04		3228FA
<b>All models</b>			\$101.34
<b>1100cc</b>	2001-04		3036FA
<b>All models</b>			\$101.34
<b>Polaris</b>			
<b>700cc</b>	1996-97		SL
<b>All models</b>			3211FA
			\$101.34
<b>785cc SLX Pro</b>	1998-98	FL5342SL	
		\$98.27	
<b>Sea-Doo</b>			
<b>718cc</b>	1995-03	FL5268SL	
<b>All models</b>		\$98.26	
<b>Yamaha</b>			
<b>701cc</b>	1994-04		3054FA
<b>Blaster</b>			\$105.91
<b>Runner</b>			
<b>701cc</b>	1995-08		3215FA
<b>Raider</b>			\$105.91
<b>SuperJet</b>			
<b>760cc</b>	1996-00	YA5304SL	
<b>All models</b>		\$91.82	
<b>784cc</b>	1998-04	YA5356SL	3291FA
<b>All 800's</b>		\$98.27	\$101.34
<b>XL</b>			
<b>XLT</b>			
<b>GP</b>			
<b>1200cc</b>	1999-00		3286FA
<b>GP1200</b>			\$101.34
<b>XL1200</b>			

Model	Years	Sleeve Part #	Price	Cyl. Type
<b>HONDA • Motorcycle • 2-Stroke</b>				
<b>CR80R</b>	1988-02	3101FA	\$109.34	AC
<b>CR125R</b>	1996-99	3259FA	\$116.54	AC
<b>CR125R</b>	2001	3377FA	\$116.54	AC
<b>CR125R</b>	2002	3418FA	\$116.54	AC
<b>CR125R</b>	2003	3433FA	\$116.54	AC
<b>CR250R</b>	1989	3132FA	\$151.50	AC
<b>CR250R</b>	1990-91	3133FA	\$151.50	AC
<b>CR250R</b>	1995-96	3103FA	\$151.50	AC
<b>CR250R</b>	1997-98	3220FA	\$151.50	AC
<b>CR250R</b>	1999-00	3280FA	\$151.50	AC
<b>CR250</b>	2002-04	3361FA	\$151.50	AC
<b>HONDA • Motorcycle • 4-Stroke</b>				
<b>XR100</b>	1992-06	3078FA	\$92.87	CI
<b>XR400</b>	1996-04	3236FA	\$101.34	RS
<b>XR400 Big Bore</b>	1996-04	3052FA	\$101.34	AC
<b>HONDA • ATV • 4-Stroke</b>				
<b>TRX300 2-Valve</b>	1988-00	H5062SL	\$82.50	RS
<b>TRX300 4-Valve</b>	1993-03			
<b>TRX400 EX Big Bore 89mm</b>	1999-08	3052FA	\$101.34	RS
<b>TRX400EX Sportax</b>	1999-08	3236FA	\$101.34	RS
<b>TRX450 Foreman ES</b>	1998-01	3409FA	\$106.18	RS
<b>Foreman S</b>	1998-01			
<b>Foreman FE ES</b>	2004-05			
<b>FM Foreman S</b>	2002-04			
<b>KAWASAKI • Motorcycle • 2-Stroke</b>				
<b>KX65</b>	2000-10	3402FA	\$112.88	AC
<b>KX80</b>	1991-94	3049FA	\$109.34	AC
<b>KX80</b>	1998-00	3267FA	\$109.34	AC
<b>KX85</b>	2001-09	3296FA	\$109.34	AC
<b>KX100</b>	1995-97	3171FA	\$109.34	AC
<b>KX100</b>	1998-09	3248FA	\$109.34	AC
<b>KX125</b>	1990-91	3048FA	\$116.54	AC
<b>KX125</b>	1996-97	3331FA	\$116.54	AC
<b>KX125</b>	1998-99	3337FA	\$116.54	AC
<b>KX125</b>	2001	3356FA	\$116.54	AC
<b>KX250</b>	1998-99	3289FA	\$151.50	AC
<b>KX250</b>	2000-01	3407FA	\$151.50	AC
<b>KX500</b>	1989-04	3161FA	\$151.50	AC
<b>KAWASAKI • Motorcycle • 4-Stroke</b>				
<b>KLX400</b>	2003-04	3287FA	\$111.47	AC
<b>KLX400 440 Big Bore</b>	2000-04	3481FA	\$140.40	CI
<b>KAWASAKI • ATV • 4-Stroke</b>				
<b>KXF400</b>	2003	3287FA	\$111.47	AC
<b>KXF400 440 Big Bore</b>	2000-04	3481FA	\$140.40	CI
<b>POLARIS • ATV • 4-Stroke</b>				
<b>Predator 104.75-107.5mm</b>	2003-06	3458FA	\$111.47	AC